Welcome to ThermoSpas

Welcome To ThermoSpas
Congratulations! You are now the official owner of the finest spa built. All of us at ThermoSpas are looking forward to enjoying a relationship with you that will last for many years to come.

As you get to know your spa, you will quickly discover why ThermoSpas is the fastest growing spa manufacturer in the country. You have made the right decision in choosing ThermoSpas. We’re betting our reputation on it. A reputation built on the foundation of our many strengths:

Our Credentials
ThermoSpas has been manufacturing spas since 1983. We strive to stay on the cutting edge of spa design and maintenance technology. We are constantly looking for ways to bring our customers the latest features and products designed to enhance the enjoyment and therapeutic value of our spas. We are a member of the prestigious Association of Pool and Spa Professionals (APSP). One of the APSP’s primary goals is, “To contribute to the health, safety, and welfare of the public in the installation, maintenance, and operation of swimming pools and spas.” Our best credentials come from thousands of satisfied ThermoSpas owners who write and call us every day to tell us how happy they are with their spa and what a positive difference it has made in their lives.

Our Quality
ThermoSpas’ emphasis on quality will become crystal clear with each passing day you own your spa. We make our spas from only the highest quality materials, inside and out. Your spa was tested with hot water to meet our quality assurance standards.

Our Customer Service
Our Customer Care Department is staffed by trained representatives who really care about helping you. They are knowledgeable in every facet of spa maintenance. And they are available to answer your call Monday - Friday 9:00 am - 6:00 pm and Saturday 9:00 am - 1:00 pm, Eastern Time. The Technical Service Department is open Monday - Friday 9:00 am - 5:00 pm and Saturday 9:00 am - 1:00 pm, Eastern Time to answer any of your technical questions or needs.

Your Responsibility To Your Spa
Now that we’ve told you about our priorities in providing you with an exceptional product and on-going support, we urge you to read through this manual completely. This manual, along with the information previously supplied in the Welcome Kit will familiarize you with the simple operation and maintenance of your spa (which will become second nature to you in no time). Most importantly, it will help you keep your spa running smoothly and in tip-top condition for many years to come.

Have Fun and Enjoy!
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## How To Contact Us

Office ................................................................. .800.876.0158
Fax. ................................................................. .203..303.0029
Customer Care Department ......................................................... .800.876.0158, option 5
Technical Service Department ...................................................... .800.876.0158, option 2
Address ................................................................................. ThermoSpas • 10 Reserach Parkway
.............................................................................................................. Suite 300 • Wallingford, CT • 06492
Website .................................................................................. www.ThermoSpas.com
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Read and Follow These Important Instructions
When using the electrical equipment, basic safety precautions should always be followed. A green colored terminal marked G, GR, Ground, Grounding or the Symbol $\Box$ is located inside the supply terminal box or compartment. To reduce the risk of electric shock, this terminal must be connected to the grounding means provided in the electric supply service panel with a continuous copper wire equivalent in size to the circuit conductors supplying this equipment. At least two lugs marked “BONDING LUGS” are provided on the external service or on the inside of the supply terminal box or compartment. To reduce the risk of electric shock, connect the local common bonding grid in the area of the spa or spa to these terminals with an insulated or bare copper conductor not smaller than No. 6 AWG. All field-installed metal components such as rails, ladders, drains, or other similar hardware within three meters of the spa or spa shall be bonded to the equipment grounding bus with copper conductors not smaller than No. 6 AWG.

Proper Use and Installation
ThermoSpas has made every effort to provide you with a safe and reliable product. The detailed instructions provided previous to, and with the receipt of, your spa will explain how to safely install, operate and maintain your spa. Safety in using a spa ultimately lays with you the customer. There is no substitute for the use of good judgment and common sense when it comes to safety in and around your spa.

Safety In and Around Your Spa
READ AND FOLLOW ALL INSTRUCTIONS CAREFULLY!

⚠️ DANGER: RISK OF SEVERE INJURY OR DROWNING!
- Extreme caution must be exercised to prevent unauthorized access by children.
- To avoid accidents, ensure that children do not use this spa unless supervised at all times. Adult supervision is a critical safety factor in preventing children from drowning.
- Use the straps and clip tie downs to secure the spa cover when not in use. This will help discourage unsupervised children from entering the spa. Keep the spa cover secure in high-wind conditions.
- There is no representation that the cover, clip tie-downs, or actual locks will prevent access to the spa.

⚠️ DANGER: RISK OF SEVERE INJURY OR DROWNING!
- Keep hair, loose articles of clothing or hanging jewelry away from suction fittings, rotating jets or other moving components to avoid entrapment that could lead to drowning or severe injury.
- Never use the spa unless all suction guards, filter, filter lid, or skimmer assembly are installed to prevent body and/or hair entrapment.
- Never operate or use the spa if the filter, filter lid, or skimmer assembly are broken or any part of the skimmer assembly is missing. Please contact your dealer or nearest service center for service.
- The suction fittings and suction covers in this spa are sized to match the specific water flow created by the pump(s). If it is necessary to replace the suction fittings, suction covers or pump(s), be sure that the flow rates are compatible and are in compliance with the VGB Safety Act.
- Never replace a suction fitting or suction cover with one rated less than the flow rate marked on the original suction fitting. Using improper suction fittings or suction covers can create a body or hair suction entrapment hazard that may lead to drowning or severe injury.
**DANGER: RISK OF SEVERE INJURY FROM ELECTRIC SHOCK OR DEATH FROM ELECTROCUTION!**

- Install the spa at least 5 feet (1.5m), from all metal surfaces. As an alternative, a spa may be installed within 5 feet of metal surfaces if each metal surface is permanently connected (bonded) by a minimum No. 8 AWG (8.4 mm²) solid copper conductor attached to the wire connector on the grounding lug, inside the equipment compartment on the equipment box.
- A grounding wire connector is provided on this unit to connect a minimum No. 8 AWG (8.4 mm²) solid copper conductor between this unit and any metal equipment, metal enclosures of electrical equipment, metal water pipe, or conduit within 5 feet (1.5m) of the unit.
- Never permit any electrical appliance, such as a light, telephone, radio, television, etc. within 5 feet (1.5m) of a spa unless such appliances are built-in by the manufacturer.
- Never bring any electrical appliances into or near the spa.
- Never operate any electrical appliances from inside the spa or when you are wet.
- The electrical supply for this product must include a suitably rated switch or circuit breaker to open all ungrounded supply conductors to comply with section 422-20 of the National Electrical Code/USA, ANSI/NFPA 70. The disconnecting means must be readily accessible and visible to the spa occupant but installed at least 5 feet (1.5m), from the spa.
- The electrical circuit supplied for the spa must include a suitable ground fault circuit interrupter (GFCI) as required by NEC Article 680-42.

**WARNING: RISK OF SEVERE INJURY OR DEATH!**

- Extreme caution must be exercised to prevent diving or jumping into the spa or slipping and falling, which could result in unconsciousness, drowning, or serious injury. Remember that wet surfaces can be very slippery.
- Never stand, walk or sit on the top railing of the spa.

**WARNING: RISK OF HYPERTHERMIA (OVER-HEATING) CAUSING SEVERE INJURY, BURNS, WELTS OR DEATH!**

- Water temperature in excess of 104°F (40°C) may be injurious to your health.
- Refer to the Hyperthermia for specific causes and symptoms of this condition.
- The water in the spa should never exceed 104°F (40°C). Water temperatures between 100°F (38°C) and 104°F (40°C) are considered safe for a healthy adult.
- Lower water temperatures are recommended for young children (children are especially sensitive to hot water) and when spa use may exceed 10 minutes.
- The Consumer Products Safety Commission/USA has stated that the water temperature in a spa should not exceed 104°F (40°C).
- Always test the spa water temperature before entering the spa. The user should measure the water temperature with an accurate thermometer since the tolerance of water temperature-regulating devices may vary as much as +/- 5°F (2°C).

**WARNING: RISK OF SEVERE INJURY OR DEATH!**

- Since excessive water temperatures have a high potential for causing fetal damage during the early months of pregnancy, if pregnant or possibly pregnant, consult your physician before using a spa.
- Pregnant or possibly pregnant women should limit spa water temperatures to 100°F (38°C).
- Persons suffering from obesity or a medical history of heart disease, low or high blood pressure, circulatory system problems, diabetes, infectious diseases or immune deficiency syndromes should consult a physician before using a spa.
- If you experience breathing difficulties in association with using or operating your spa, discontinue use and consult your physician.
• Persons using medication should consult a physician before using a spa since some medication may induce drowsiness, while other medication may affect heart rate, blood pressure, and circulation.
• Persons suffering from any condition requiring medical treatment, the elderly, or infants should consult a physician before using a spa.
• The use of alcohol, drugs, or medication before or during spa use may lead to unconsciousness with the possibility of drowning.

⚠️ WARNING: RISK OF SEVERE INJURY OR DEATH!
• Prolonged immersion in a spa may be injurious to your health.
• Observe a reasonable time limit when using the spa. Exposures at higher temperatures can cause high body temperature (over-heating). Symptoms may include dizziness, nausea, fainting, drowsiness, and reduced awareness. These effects could possibly result in drowning or serious injury.
• Never use a spa immediately following strenuous exercise. Enter and exit the spa slowly. Wet surfaces can be slippery.

⚠️ WARNING: TO DECREASE RISK OF INFECTION OR DISEASE!
• To reduce the risk of contracting a waterborne illness (e.g. an infection, bacteria or virus) and/or respiratory ailments, maintain water chemistry within the parameters listed on the inside cover of this manual and consult with a licensed engineer regarding proper ventilation if installed indoors or in an enclosed area.
• People with infectious diseases should not use a spa to avoid water contamination, which could result in spreading infections to others.
• Always shower before and after using your spa. Maintain water chemistry in accordance with manufacturer’s instructions. Failure to do so may result in contracting a waterborne illness (e.g. an infection, bacteria or virus).

⚠️ WARNING: In addition to maintenance of filters and water chemistry, proper ventilation is recommended to reduce the risk of contracting a waterborne illness (e.g. an infection, bacteria or virus) and/or respiratory ailments that could be present in the air or water. Consult a licensed architect or building contractor to determine your specific needs if installing your spa indoors.

CAUTION: TO DECREASE RISK OF PRODUCT DAMAGE.
• Maintain water chemistry in accordance with manufacturer’s instructions.
• Proper chemical maintenance of spa water is necessary to maintain safe water and prevent possible damage to spa components.

⚠️ WARNING: RISK OF SEVERE INJURY OR DEATH!
The appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience or knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

NOTE: This spa is not intended nor designed to be used in a commercial or public application. The spa buyer shall determine whether there are any code restrictions on the use or installation of this spa since local code requirements vary from one locality to another.
Spa Safety Literature
To ensure you have a safe and enjoyable spa experience, learn all you can about spa safety and emergency procedures. Especially useful are the brochures listed below:

- Children Aren't Waterproof
- Pool and Spa Emergency Procedures For Infants and Children
- Layers of Protection
- The Sensible Way to Enjoy Your Spa or Spa

The Association of Pool and Spa Professionals publishes these brochures. To acquire a brochure:

- Go to http://apsp.org
- Conduct your own search on the Internet
- Write to the following address:
  The Association of Pool and Spa Professionals
  2111 Eisenhower Avenue
  Alexandria VA 22314
  703.838.0083

Entrapment Risk

The Consumer Products Safety Commission/USA has reported that users of pools and spas have become entrapped (stuck) to drain and/or suction fittings causing death, drowning, or serious injury (see diagram below). This spa was manufactured to meet the standards and specifications outlined in the “Virginia Graeme Baker Pool and Spa Safety Act” (VGB Safety Act). Entrapment risk can be minimized if proper precautions are taken.

**NOTE:** SUCTION COVERS MUST BE REPLACED EVERY FIVE YEARS.

⚠️ **DANGER:** RISK OF PERSONAL INJURY OR DEATH!
Never operate the spa if a suction fitting, suction cover, filter, filter lid or skimmer assembly are broken, damaged or missing.

⚠️ **DANGER:** RISK OF SEVERE INJURY OR DROWNING!
**Hair entrapment:** May occur if hair is entangled, knotted or snagged in a drain suction or skimmer assembly. This has been reported in persons who when submerge themselves underwater, allowing hair to come close and/or within the reach of the suction fittings, suction covers or skimmer assembly.

- Keep hair away from suction fittings, suction covers, filter, filter lid or skimmer assembly.
- Children are at risk for hair entrapment if swimming under water.
- Never allow children to play or get near the suction fittings, suction covers, filter, filter lid or skimmer assembly.
⚠️ DANGER: RISK OF SEVERE INJURY OR DROWNING!

**Limb entrapment:** May occur when a limb becomes entrapped, inserted or sucked into a suction or outlet opening.

- Always keep suction fittings, suction covers, filter, filter lid or skimmer assembly in place when operating to avoid limb entrapment.
- Never allow children to play or get near the suction fittings, suction covers, filter, filter lid or skimmer assembly.

⚠️ DANGER: RISK OF SEVERE INJURY OR DROWNING!

**Body entrapment:** May occur when part of the torso becomes entrapped, inserted or sucked into a suction or outlet opening.

- Never allow children to play or get near the suction fittings, suction covers, filter, filter lid or skimmer assembly.

⚠️ DANGER: RISK OF SEVERE INJURY OR DROWNING!

**Evisceration (disembowelment) entrapment:** May occur when the buttocks becomes entrapped, inserted or sucked into a suction or outlet opening.

- Never sit on suction fittings, suction covers, filter, filter lid or skimmer assembly.
- Never allow children to play or get near the suction fittings, suction covers, filter, filter lid or skimmer assembly.

⚠️ DANGER: RISK OF SEVERE INJURY OR DROWNING!

**Mechanical entrapment:** May occur when jewelry, swimsuit, or hair accessories become entangled, knotted or snagged in a drain suction or skimmer assembly.

- Never allow your jewelry, swimsuit, or hair accessories to come close to the suction fittings, suction covers or skimmer assembly.
- Never allow children to play or get near the suction fittings, suction covers, filter, filter lid or skimmer assembly.

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**Be Aware of the Risk of Fatal Hyperthermia**

The use of alcohol, drugs, or medications can greatly increase the risk of fatal hyperthermia. Hyperthermia occurs when the internal body temperature reaches a level several degrees above normal body temperature (98.6°F). The symptoms of hyperthermia include dizziness, fainting, drowsiness, lethargy, and an increase in the body’s internal temperature.

The effects of hyperthermia include:

- Failure to perceive heat
- Physical inability to exit the spa
- Unconsciousness and danger of drowning
- Failure to recognize impending hazard
- Failure to recognize the need to exit the spa
- Fetal damage in pregnant women
Choosing A Location

IMPORTANT: Because of the combined weight of the spa, water and users, it is extremely important that the base upon which the spa rests be smooth, flat, level and capable of uniformly supporting this weight, without shifting or settling, for the entire time the spa is in place. If the spa is placed on a surface which does not meet these requirements, damage to the skirt and/or the spa shell may result. Damage caused by improper support is not covered under warranty. It is the responsibility of the spa owner to assure the integrity of the support over time. We recommend a poured, reinforced concrete slab with a minimum thickness of 4 inches (10 cm). Wood decking is also acceptable provided it is constructed so that it meets the requirements outlined above.

Note: This spa is not intended nor designed to be used in a commercial or public application. Use of this spa in public or commercial application will VOID the warranty. The spa buyer shall determine whether there are any code restrictions on the use or installation of this spa since local code requirements vary from one locality to another.

Site preparation, alterations to home owner’s property and permits (if any) are the sole responsibility of the owner. ThermoSpas spas are not intended for commercial applications.

WARNING: For spas that are to rest on balconies, roofs or other platforms not specifically tied into main structural support, consult a professional Structural Engineer with experience in this type of application.

The spa must be installed in such a manner as to provide drainage away from it. Placing the spa in a depression without provisions for proper drainage could allow rain, overflow and other casual water to flood the equipment and create a wet condition in which it would sit in. For spas which will be recessed into a floor or deck, install so as to permit access to the equipment, either from above or below, for servicing. Make certain that there are no obstructions which would prevent removal of all side cabinet panels and access to the jets components, especially on the side with the equipment bay.

CAUTION: If the spa is indoors or located in an enclosed area, proper ventilation should be discussed with an Engineer or authority competent enough to understand the necessary provisions needed to vent moist or heated air and air associated with chemical odors outdoors. When the spa is in use considerable amounts of moisture will escape potentially causing mold and mildew. This can cause health risk. Over time, this can damage certain surfaces, surroundings, and equipment.

Outdoor Location

In selecting the ideal outdoor location for your spa, we suggest that you take into consideration the following:

• The proximity to changing area and shelter (especially in regions subject to cold weather).
• The pathway to and from your spa (this should be free of debris so that dirt and leaves are not easily tracked into the spa).
• The closeness to trees and shrubbery (remember that leaves and birds could create extra work in keeping the spa clean).
• A sheltered environment (less wind and weather exposure can result in lowered operation and maintenance costs).
• The overall enhancement of your environment. It is preferable not to place the spa under an unguttered roof overhang since run-off water will shorten the life expectancy of the spa cover.
• For spas that are to rest on balconies, roofs or other platforms not specifically tied into main structural support, consult a professional Structural Engineer with experience in this type of application.
• In the unlikely event that you should ever need to access or gain entry to any portion of the spa for servicing, it is highly recommended that you plan your outdoor installation to provide full access to the entire spa. Please take this into consideration when placing the spa in a deck or enclosed by a surrounding.
• Consider locating your spa away from any reflective surface or glass to prevent any damage to the synthetic skirt.
• Do not shim the spa. To ensure proper support the spa must sit flat on the intended foundation.
• Floor load capacity must be a minimum of 100 lbs. per square foot and must meet your local building codes. Swim spas and spas over 39" in depth require higher load capacity. Reference page 58 for information.
• Spa can not be installed on asphalt, laid in dead sand or on stone dust.
• Spa can not be placed directly on a gravel or lawn surface.
• Delivery crew is not equipped to level and/or repair spa sites.
• Most spa servicing is performed on the spa equipment that is located behind the side cabinet panels of the spa. It is important to install the spa to allow easy access to the spa equipment. We recommend an 18" minimum clearance around all sides of the spa to avoid additional service charges. Providing service access is the responsibility of the owner.

⚠️ WARNING: Do not rest your spa directly on top of a power line. Electrical shock or power failure may result. The power line to the spa should be routed to come up through the bottom of the spa cabinet or through the side wall by drilling a hole.

### Indoor Location

For indoor installations many factors need to be considered before installing a spa indoors:

⚠️ WARNING: In addition to maintenance of filters and water chemistry, **proper ventilation** is recommended to reduce the risk of contracting a waterborne illness (e.g. an infection, bacteria or virus) and/or respiratory ailments that could be present in the air or water. Consult a licensed architect or building contractor to determine your specific needs if installing your spa indoors.

• **PROPER FOUNDATION**: Consult a Structural Engineer when considering a foundation **that will adequately support the spa the entire time it is in place**. Proper support is critical especially if the spa is to rest on a second story or higher. For spas that are to rest on balconies, roofs or other platforms not specifically tied into the main structural support, you should consult a professional Structural Engineer with experience in this type of application.
• **PROPER DRAINAGE**: **It is extremely important to have in place measures to sufficiently handle excessive water spillage**. Be sure the flooring in which the spa rests on has adequate drainage and can handle draining of the entire contents of the spa. Be sure to make provisions for ceilings or any other structures that may be below the spas installation. Areas around your spa can become wet or moist so all flooring and subsequent furniture, walls and adjacent structures should be able to withstand or resist water and moisture.
• **PROPER VENTILATION**: **Proper ventilation should be discussed with an Engineer or authority competent enough to understand the necessary provisions needed to vent moist or heated air and air associated with chemical odors outdoors**. When the spa is in use considerable amounts of moisture will escape potentially causing mold and mildew, over time this can damage certain surfaces and or surroundings.
• **SUFFICIENT ACCESS**: In the unlikely event that you should ever need to access or gain entry to any portion of the spa for servicing, it is highly recommended that you plan your indoor installation to provide full access to the entire spa.
• **WARRANTY:** Damage caused by not following these guidelines or any improper installation not in accordance with local codes or authorities is not covered under the spas warranty. Please consult your local state or city building ordinances.

• **DO NOT SHIM THE Spa:** To ensure proper support the spa must sit flat on the intended foundation.

• Spas installed indoors must be placed on a non-porous surface with a drain.

• Do not put the spa on a carpet or hardwood floors due to possible splash out from the tub. Water will accumulate around the spa, so flooring materials must provide a good grip when wet. Water damage to the home owner’s property from splashing or leaks are at the home owner’s risk. This is not covered under any ThermoSpas warranty.

• Adequate ventilation must be provided in order to allow for chemical fumes to escape. Take into consideration that these fumes could enter other indoor areas.

• When the spa is installed indoors, adequate room must be provided to allow the cover and lifter to operate and function properly. Depending of the lifter used, up to 50% of the cover is exposed. There should be sufficient room accounted for the spa height plus cover lifter measurement, Figure 1.

• Consult your local state or city building ordinances to ensure installation is in accordance with local codes. Any damage caused if you do not follow these guidelines voids the spa’s warranty.

• Most spa servicing is performed on the spa equipment that is located behind the side cabinet panels of the spa. It is important to install the spa to allow easy access to the spa equipment. We recommend an 18” minimum clearance around all sides of the spa to avoid additional service charges. Providing service access is the responsibility of the owner.

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**Figure 1**
(Cover lifter and spa may vary from the one shown)
Electrical Set Up

Before beginning the wiring process turn off the circuit breaker so that no power is connected to the controller. ThermoSpas recommends all spa wiring to be done by a licensed electrician. Improper wiring may void your warranty. Incorrect or incomplete wiring will very likely create a dangerous hazard. Performing a conversion or any other modification to the original hardware or installation configuration mandates that the owner assumes full responsibility for assuring that the resulting system complies with all applicable national, state, and local wiring codes and ordinances for the location of the unit. Be aware that there are major differences in wiring codes if this unit is to be installed at any location other than a private residence.

The Safe Electrical Hook-up of Your Spa

• The electrical installation of your spa must be done by a qualified electrician in accordance with the National Electrical Code (NEC), and all local codes effective at the time of installation.
• Your spa must be installed on a dedicated electrical circuit. No other appliances or electrical equipment may be used on this circuit.

⚠️ WARNING: If your spa is not installed in accordance with the NEC, it may create a dangerous safety hazard. Improper electrical installation may also damage the inner workings of a spa and void your warranty.

⚠️ WARNING: If your electrician is not absolutely sure how to correctly connect your system, call the ThermoSpas Technical Service Department at 800.876.0158, option 2. Mistakes may be costly and will invalidate your equipment warranty.

Before beginning the wiring process turn off the circuit breaker so that no power is connected to the controller. ThermoSpas recommends all spa wiring to be done by a licensed electrician. Improper wiring may void your warranty.

Electrical Service Requirements

Before wiring for a spa, one of the first considerations is whether or not your main service or sub-panel feeding your spa has the capacity to provide sufficient power to your spa. A licensed electrician will be able to perform a load calculation to determine this.

Select the inlet you want to use, drill a hole large enough for the wires on the skirt panel and then feed the power cable through to the control box. To allow access you will have to trim/cut the ThermoFoil blanket under the skirt. For access from underneath the spa, please contact the Service Department for help (800.876.0158).
The electrical requirements for your spa are found on the Electrical Guide Sheet contained in the Welcome Kit for your specific model. It is very important to review your electrical requirements before starting installation.

**Electrical Service Considerations**

The Electrical Service determines how many pumps can run in conjunction with the heater. If the dedicated GFCI circuit was installed with a smaller breaker than the recommended size (typically 60 amps), your heater will automatically shut off to avoid tripping your circuit breaker if too many pumps are activated (including the blower). Heating will automatically turn back on after pumps have been shut off. The heater will also automatically shut off on larger spas when 3 or more pumps (including the blower) are turned on. All of this may occur even though the circulation pump continues to run – when the heater is on, progressing bars will be indicated from the bottom to the top of the heater icon.

⚠️ **WARNING:** Wiring to your spa must be COPPER ONLY! Note that the wiring from a main panel to a sub-panel for the spa must be copper and the sub-panel is rated for copper (CU).

The length of the wiring from the panel or feed to your spa also has to be determined. If the total run exceeds 75 feet, the wire size must be increased by one wire size to adjust for the corresponding voltage drop. To make future service work easier we recommend leaving at least 6' of slack in the main electrical wire which may be coiled inside the cabinet. Ground Fault Circuit Interrupt (GFCI) Requirements: All spa electrical circuits must be GFCI protected on a dedicated circuit.

It is common practice for electrical service for a spa to be supplied by a regular two-pole breaker at the rated amperage at the main panel, and the disconnecting means (NEC Article 100) is usually a 125-amp sub-panel with the required GFCI breaker(s) mounted inside. The GFCI breaker becomes the required disconnecting means. These sub-panels sometimes will not have a ground bar included and it must be purchased separately. The ground bar is a small metal bar with holes provided for ground wires and screws to secure the wires to the ground bar. This ground bar is NOT to be bonded or connected to the neutral bar, and the neutral bar must be isolated from any grounding source. The GFCI pigtail in this instance is connected into the neutral bar—not the ground bar.
**NOTES:**

1. **NEUTRAL AND GROUND MUST BE ISOLATED AT THE SUB PANEL.**
2. On Balboa TS Series Packs, ground wire must enter the pack through strain relief and attach to ground bar on outside of pack.
3. Positions of electrical connections may vary by breaker manufacturer.
4. For specific breaker and wire size refer to page 59.
Spa Start Up

Please read through all steps before beginning. This section explains the necessary procedures required to start up your spa. Familiarize yourself with this procedure prior to beginning the process. Use this procedure as a guideline.

- Make sure you have any Instructions along with the Welcome Kit and Chemical Starter Kit prior to filling your spa.

- If your water is acidic, hard, or has a high mineral content it is recommended to contact one of our trained Customer Care Representatives prior to filling your spa.

- Failure to follow these start-up instructions for your spa and observe the recommended maintenance time periods may result in pump damage or require draining and refilling the spa.

Total start-up process time will vary from 3-24 hours based on the following variables:

1. Incoming water temp & water pressure (fill rate)
2. Size and type of spa
3. Water characteristics (hardness, mineral content)
4. Desired final water temperature
5. Ambient Conditions

Inspect and Filling you spa

Once your spa is in its final location it is time to inspect it to ensure it is ready to be filled. Gently remove all packing and crating materials from the spa.

Step 1: Remove the panels/insulation of the spa so you can see the interior.

Step 2: Remove filters, the accessory bag and the spa chemical starter kit located inside the spa shell.

Step 3: Wipe spa clean with a soft damp sponge. Be careful not to scratch the surface with any particles that may have fallen into the tub.

Step 4: Make sure the “T” valves on each water pump are open by pulling them up as far as they will go and locking them in the open position, page 39.

Step 5: Make sure all water pump and heater unions are tight, page 39.

Step 6: Make sure the drain valve is closed, page 39.

Step 7: Install the filter(s).
Step 9: Ensure your water source is safe for spa use. Water may contain minerals that may cause stains or deposits. Water with a high mineral count, such as iron or copper, may discolor the water once a sanitizer is added. If you have any doubt, visit http://online.ThermoSpas.com or call our Customer Care department during our normal business hours.

Note: In certain situations, if your water is extremely “hard,” it is preferable to fill half-way with hard water and the rest of the way with softened water. Water that is too soft can be corrosive to metal components.

Step 10: Let the water run out of your garden hose for several minutes before filling the spa. This will flush out stagnant water in the line that may cause bacteria.

Note: We suggest putting a sock over the end of your hose to act as a strainer and protect the spa shell acrylic from the hose.

Step 11: Begin filling your spa. The actual water level may vary depending on the bather load. When there are no bathers in the spa, the water must be high enough to prevent pump surge and low enough that when the recommended number of bathers are in the tub that the water is not overflowing out of the spa. The recommended water level is half way up the filter area with no bathers. While spa is filling periodically check underneath to be sure unions are tight and not leaking.

Note: Unions are located on both the spa’s water pump(s) and heater. It is imperative that they are checked and tightened before filling the spa. Although every spa is thoroughly tested twice in our factory during final inspection, some connections may loosen during transport from the factory to your home.

Initial Preparation

Step 1: Starting the spa with insufficient water can damage the pump and heater. Once your spa is sufficiently filled (half way up the filter), turn the circuit breaker on.

Step 2: After turning on the circuit breaker, your spa will cycle through a series of self-diagnostic codes as indicated on the topside control panel.

Step 3: Wait 5 minutes so the spa can complete self-priming and diagnostic self-checks.

Step 4: If your topside control panel display shows the temperature, the temperature flashing or “--”; this is normal. If any other codes are shown, refer to troubleshooting guide located in the appendix or visit http://online.ThermoSpas.com and click on Customer Center for more information.

Step 5: Activate the pumps to make sure they work and there are no leaks. Carefully inspect the spa for any leaks by checking the hoses and plumbing connections. Check the unions on the pumps and heater. If a leak is detected, stop the filling process and contact ThermoSpas Service Department. If everything checks out proceed to step 6.

Note: The spa should be inspected periodically for leaks.

Step 6: Reinstall the panels.
Heat Water

Step 1: Set desired temperature by pressing the Warm (升起) or Cool (下降) button.

Step 2: Install insulated cover, close it over spa, and secure it with the lock down straps.

Step 3: Allow between 5 and 24 hours for the water to reach the desired temperature. A 240-volt service will raise it approximately 4° to 8°F per hour.

DANGER: RISK OF PERSONAL INJURY.
Check water temperature carefully before entering hot tub! Excessive water temperature can cause burns, welts and body temperature to rise, hyperthermia (over-heating).

Prep Water: Maintaining Correct Water Chemistry and Safety
Improper use of spa chemicals may be dangerous and could damage your spa and its cover. Since this damage is not covered by your warranty; it is extremely important to take precautions when using these products. Only use chemicals and cleaning agents designed for spas. Damage resulting from the use of non-recommended chemicals and/or cleaning agents is not covered under the warranty. Following the procedures in this guide will make the maintenance and care of your spa simple and economical.

Avoid using any biguanide or copper-based algaecides with your spa. Use of these products is not recommended by ThermoSpas and may void your warranty.

CAUTION: RISK OF PERSONAL INJURY OR SPA DAMAGE!
Never add chlorine tablets (trichlor) or acid to your hot tub for any reason! These chemicals may damage components within your hot tub, burn or irritate your skin, create a rash, and void the manufacturer warranty for your spa.

Proper Handling of Chemicals
1. Keep all chemicals out of reach of children.
2. Always keep lids on chemicals when not in use and store them in a cool, dry location away from direct sunlight.
3. Do not store chemicals within the interior of the spa’s cabinet.
4. Do not interchange caps or measuring scoops for different types of chemicals.
5. Do not smoke around chemicals. Some can emit highly flammable fumes.
6. In case of contact or if a chemical is swallowed, call a doctor or local Poison Control Center. If a doctor is required, bring the chemical container with you so the doctor can determine the appropriate treatment.
7. Never mix chemicals or chemical solutions directly with each other.
8. Always add chemicals to water when mixing them. Never add water to chemicals.

WARNING: RISK OF POISONING OR DEATH.
Never leave chemicals opened and accessible to anyone. Use chemicals according to the vendors instructions. Always store chemicals in a safe and/or locked location. Keep away from and out of reach of children.
Proper Procedure for Adding Chemicals
Proper water chemistry is essential to the safety of the user as well to the life of the spa components. Improper water chemistry may cause skin irritation or facilitate the transmittal of disease. Proper water chemistry is the sole responsibility of the spa owner. The costs incurred from injury or damage resulting from improper water chemistry are not covered under the ThermoSpas, Inc. warranty.

1. Turn on jets pump(s) when adding chemicals to ensure proper mixing and leave your spa cover open until the sanitizer level becomes stable to protect pillows and plastic knobs from chemical attack.

2. **Do not add chemicals through the skimmer.**

3. Only add one chemical at a time. Unless otherwise specified always wait at least 10 minutes after adding chemicals to your spa before adding more chemicals.

   **Note:** Depending on the metals or mineral content of your tap water, one of the chemicals in the treatment may react to cause a discoloration or formation of a precipitate. In this event you should not have to drain your spa. There are treatments to solve this problem. If you have any questions contact Customer Care.

**WARNING: BECAUSE OF THE RISK OF INHALING CHEMICAL VAPORS.**

- To decrease the risk of injury, drowning or entrapment, never leave your hot tub unattended for any reason while the cover is open and accessible, especially to small children and animals!
- Precautions should be taken to minimize your exposure to chemical vapors (that could cause lung, brain, or skin damage).
Spa Diagram
Olympian Model

The illustration below shows the Olympian Diamond 4 person spa with multiple jet styles, a bubbling system, an ozone system upgrade and an independent circulation/filtration pump system. These illustrations are designed to help you identify key components. Use the legend to locate a particular component. Exercise machine: Adjustable seat and attachments for resistance bands allow you to exercise in a low impact environment. Exercise just became fun. Aquatic therapy: The only spa seat where you can face in any direction and target therapy jets anywhere (knees, back, chest, etc). Convenient valves allow you to control the intensity of the massage.

<table>
<thead>
<tr>
<th>No.</th>
<th>Part</th>
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<th>Part</th>
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<tr>
<td>1</td>
<td>Topside Control Panel</td>
<td>9</td>
<td>Blower Air Jets</td>
<td>17</td>
<td>Light</td>
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<td>2</td>
<td>Pump 3 Control Panel</td>
<td>10</td>
<td>Skimmer Filter</td>
<td>18</td>
<td>Circulation Fitting</td>
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<td>Exercise Bracket</td>
<td>19</td>
<td>Therapy Jets</td>
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<td>Therapy Control Valve</td>
<td>20</td>
<td>Laser Jets</td>
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<td>13</td>
<td>Diverter Valve</td>
<td>21</td>
<td>Storm Jets</td>
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<td>14</td>
<td>Throttle Control Valve</td>
<td>22</td>
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<td>Pillow Jet Control Valve</td>
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<td>Suction Fittings</td>
<td>16</td>
<td>Throttle Relief Fittings</td>
<td>24</td>
<td>Blower Control Valve</td>
</tr>
</tbody>
</table>

Olympian Diamond Model shown
Aquacisor Model
The world’s deepest hot tub is both a luxury spa and an underwater resistance training machine. The illustration below shows the Aquacisor Diamond 7 person spa. A deep footwell and powerful current make this the first hot tub you can actually jog or walk in. Optional attachment lets you train for crew or simply build upper body strength. Set of six optional tension bands allows you to work virtually every muscle in the body. Relax after a workout with a full body soak in either of our two corner seats.
Spa Trainer Model
The illustration below shows the Swim Trainer Diamond 12 person spa. The Perfect Swim Spa/Hot Tub Combination: Now you can swim year round and also enjoy a relaxing warm water massage without ever leaving home. One side features a powerful current of water while the other has two ergonomically designed therapy seats designed to provide a relaxing getaway. Seating to Entertain up to 12 Adults: No matter what the weather brings the Spa Trainer will always be the focus of every party. Economically controlled water temperature along with a variety of seating depths makes it perfect for children and adults of all ages. The Fitness Machine You Can’t Wait to Get Into: Stainless steel grab bars, exercise attachments, and even an optional underwater treadmill turns the Spa Trainer into a complete home gym that is both safe on your joints and fun at the same time.

No. Part
1    Topside Control Panel
2    Wave Lounge Panel
3    Pump 4 Control Panel
4    Swim Control Panel
5    Pillows
6    Therapy Control Valves
7    Pillow Jet Control Valves
8    Blower Control Valve
9    Diverter Valves
10   Suction Fittings
11   Drain
12   Vertical Grab Bar
13   Horizontal Grab Bar
14   Filter
15   Skimmer
16   Exercise Brackets
17   Blower Air Jets
18   Circulation Fitting
19   Light
20   Laser Jets Stainless Steel
21   Storm Jets
22   Swirl Jets
23   Swim Jets

Spa Trainer Diamond Model shown
Equipment Diagram

The illustration below shows a typical equipment compartment. If your spa was not ordered with any of these features, the system components will not be found in your spa. These illustrations are designed to help you identify key components. Use the legend to locate a particular component’s page number to see more details.
Topside Control Panel
Main Control Panel

Button Functions:

**Time Button**: Use to set the time and when pressed the Liquid Crystal Display (LCD) screen will display the time.

**Mode/Prog Button**: Use to switch modes between Standard, Economy, Standard-in-Economy or Sleep mode.

**Warm Button**: Press continuously to increase water temperature, one degree at a time.

**Cool Button**: Press continuously to decrease water temperature, one degree at a time.

**Light Button**: Turns light(s) on or off. Continually pressing the button on and off, you can cycle through the various colors and other effects.

**Blower Button**: Turns the blower on or off.

**Pump 1 Button**: Press once to turn Pump 1 on; press again to turn off. (For models equipped with a 2-speed pump: Press once to turn Pump 1 on low speed; a second time for high speed; a third time to turn off.)

**Pump 2 Button**: Press once to turn Pump 2 on; press again to turn off.

**LCD Display Icons**:

**Heat Icon**: When the bars alternate between the top and bottom bar, the spa is measuring the water temperature. When the bars progress from bottom to top, the spa water is being heated. When this feature is active, the heat icon will appear on the LCD display. Temperature range is from 80° to 104°F (26° to 40°C).

**Light Icon**: When the underwater light and optional lighting are turned on, the light icon will appear on the LCD display.

**Blower Icon**: When the blower is on the icon will appear on the LCD screen.

**Pump Icon**: When a pump is activated the icon will appear on the LCD screen. For a 2-speed pump the icon will move slowly to indicate low speed and moves faster to indicate high speed.

**Ozone Icon**: When the ozone is on (if equipped), this icon will appear on the LCD display.
Indicator Lights:

- **F1 Button**: When the button next to “F1” is lit, it indicates that the first heating cycle is running, page 28.

- **F2 Button**: When the button next to “F2” is lit, it indicates that the second heating cycle is running, page 28.

- **PL Button**: When the button next to “PL” is lit, it indicates that the control panel is locked, page 29.

- **TL Button**: When the button next to “TL” is lit, it indicates that the temperature set point is locked, page 30.

Auxiliary Pump Control Panel

Models with three or more pumps will have an auxiliary control panel that will operate the pump. Press once to turn the pump on and press again to turn the pump off.

Wave Lounge Pump and Valve Control Panel

This feature is exclusive to the Aquacisor Diamond and Spa Trainer Diamond models.

1. The Wave Lounge pump button ( ) will activate the high speed pump on and off. The pump runs for a 15 minute cycle and then shuts off. To reactive the pump, press the Wave Lounge Pump button again.

2. The Wave Lounge Start/Stop button ( ) will activate the wave action for the jets in the lounge. You can stop the wave action to a specific group of jets by pressing the button again at the desired selection.

Auxiliary Swim Control Panel

This feature is exclusive to the Spa Trainer Diamond and Platinum models.

- **Pump 1 Button**: Press once to turn Pump 1 on; a second time to turn off.

- **Pump 2 Button**: Press once to turn Pump 2 on; a second time to turn off.

- **Temperature Button**: Temperature is adjusted from the swim control panel by pushing the Temp button The display shows the actual water temperature until the button is pressed. When the button is pressed, the display will show the set temperature. Pressing the button a second time and any successive time will cause the set temperature to increase or decrease depending on what direction was last chosen. If the opposite direction is desired, release the button and let the display revert to the actual water temperature. Repeat the above steps and pressing the button will adjust the temperature in the opposite direction. Each time the panel reverts to the actual water temperature, the Temp button will toggle between increasing and decreasing the set temperature.

- **Light Button**: Turns light(s) on or off. Continually pressing the button on and off, you can cycle through the various colors and other effects.
Operating Instructions

Setting the Temperature (Main Control Panel)
The LCD screen will constantly display the current water temperature, unless there is an error code or the spa needs attention. To set the desired water temperature:
1. Press the Warm ( ) or Cool ( ) button to display the current set temperature.
2. Press the Warm ( ) button to raise the temperature until the desired temperature is displayed on the LCD screen. Maximum set temperature is 104°F.
3. Press the Cool ( ) button to lower the temperature until the desired temperature is displayed on the LCD screen. Minimum set temperature is 80°F.
4. Do not press any buttons and after 3 seconds you will exit the feature.

Anytime the spa is heating, the heat icon will be displayed on the LCD screen. The temperature bars on the heat icon will progress from bottom to top, Figure 1.

Setting the Temperature (Auxiliary Swim Control Panel)
The LCD screen will constantly display the current water temperature, unless there is an error code or the spa needs attention. To set/change the desired water temperature on the Auxiliary Swim Control Panel:
1. Press the Temperature ( ) button to display the current set temperature.
2. Press the Temperature ( ) button to make changes to the temperature.
3. If the temperature is changing in the wrong direction, then release the temperature button and press again. This will change the temperature in the opposite direction.

Circulation Pump
The Circulation Pump will run 24 hours a day, 7 days a week to efficiently and effectively filter your spa water. However, if the spa temperature exceeds the set-point by 3°F the circulation pump will automatically turn off. It will only turn back on during the preset filtration cycles or after the water temperature is within or below 3°F of the set-point. Any time the circulation pump is running, your spa will be filtering water (unless your filters are too dirty to permit water to pass through them).

Jets Pump 1 (For Olympian Models)
Jets pump 1 is a 2-speed pump. To operate Jets pump 1:
1. Press Jets pump 1 ( ) button once to activate low speed. The pump icon will move slowly to indicate low speed, Figure 3.
2. Press Jets pump 1 ( ) button again to activate high speed. The pump icon will move faster to indicate high speed, Figure 3.
3. Press Jets pump 1 ( ) button a third time to turn the pump off. The pump icon will disappear from the LCD screen.
4. Refer to “Automatic Functions” (page 31), for automated pump functions.
**Jets Pump 1 (For all other models)**

Jets Pump 1 is a 1-speed pump. To operate Jets pump 1:

1. Press Jets Pump 1 (💧) button once to turn the pump on. The pump icon will move faster to indicate high speed, Figure 4.

**Note:** Pump 1 will automatically turn off after 15 minutes. You can press the Jets Pump 2 button again to reactive the pump.

2. Press Jets Pump 1 (💧) button a second time to turn the pump off. The pump icon will disappear from the LCD screen.

3. Refer to “Automatic Functions” (page 31), for automated pump functions.

**Jets Pump 2**

Jets Pump 2 is a 1-speed pump. To operate Jets pump 2:

1. Press Jets Pump 2 (💧) button once to turn the pump on. The pump icon will move faster to indicate high speed, Figure 5.

**Note:** Pump 2 will automatically turn off after 15 minutes. You can press the Jets Pump 2 button again to reactive the pump.

2. Press Jets Pump 2 (💧) button a second time to turn the pump off. The pump icon will disappear from the LCD screen.

3. Refer to “Automatic Functions” (page 31), for automated pump functions.

**Jets Pump 3 or 4 (If equipped)**

Models equipped with 3 or 4 Jets pumps use a 1-speed pump. Each of these pumps will have an auxiliary pump control panel, Figure 6. To operate:

1. Press Jets Pump (💧) button once to turn the pump on. The pump icon will move faster to indicate high speed, Figure 7.

**Note:** Pumps time out and turn off after 15 minutes. You can press the Jets Pump button again to reactive the pump.

2. Press Jets Pump (💧) button a second time to turn the pump off.

3. Refer to “Automatic Functions” (page 31), for automated pump functions.

**Wave Lounge Pump and Valve Control (Aquacisor Diamond and Spa Trainer Diamond models)**

The wave lounge offers a unique massaging experience. The jets system located throughout the lounge move the massaging action from your neck down to your feet. To operate the wave lounge:

1. Press Wave Lounge Pump (💧) button once to activate the high speed pump on and off.

**Note:** The pump will automatically turn off after 15 minutes.

2. Press Wave Lounge Start/Stop (💧) button to activate a sequencing wave massaging action. The wave massaging action will begin at the neck and shoulders and work its way down to the feet. To stop the massage action on one specific area, just push the start/stop button. To resume the massaging action, push the button again.
Blower (Gold, Platinum and Diamond Models)
The blower activates all blower air jets, Figure 8. The blower introduces air into the air jets for a bubbling affect.

1. Press Blower (etections) button once to turn on. The blower icon will display on the LCD screen, Figure 9.

   **Note:** The Blower will automatically turn off after 15 minutes. You can press the blower button again to reactivate the blower.

2. Press Blower (etections) button a second time to turn off. The blower icon will disappear from the LCD screen.

3. Refer to “Automatic Functions” (page 31), for automated blower functions.

Control Valves
Several components have dedicated valves that give you more control over their function. The operation of each valve is described below.

1. Blower Control Valve (Figure 10)
   Controls the intensity of the air blower on spas equipped with a bubbling system. Simply turn the valve to increase and decrease the amount of air introduced to the air jets.

2. Pillow Jet Control Valve (Figure 11)
   Controls the water intensity flow to the pillow jets. Turn the valve clockwise to decrease the intensity; counterclockwise to increase the intensity.

3. Therapy Control Valve (Figure 12)
   Controls the water to air ratio to vary the intensity of the jet.

4. Diverter Valve (Figure 13)
   Rotate valve to divert flow to specific sections of the spa.

5. Throttle Control Valve (Figure 14)
   The Throttle Control Valve controls the jet intensity of an entire seat without affecting others areas.

Jets
Jets shown in illustrations below have standard housings. Stainless steel jet housings (not shown) are available for some models. Your model hot tub may not come equipped with all jets shown.

Therapy Jets
Popular spa jets with powerful directional streams. These are easily controllable to give you just the right amount of massage. Turn the outer ring to open or close the jet to control the power. The nozzle can be adjusted by simply touching it and pointing it to the desired location on your body.
Swirl Jets
Pamper you with a swirling massage. The nozzle design swirls the water around in a circular pattern, giving you an overall massage in a wide area. Power from the jet is also controlled by turning the outer ring to open or close the jet stream.

NOTE: The Swirl Jet and Therapy Jet are interchangeable and allow you to customize the feel of your water therapy. To remove the Jet from the Jet Body, turn the Jet counter-clockwise until you feel resistance. Continue turning counter-clockwise and pull until the Jet pops out. When inserting the Jet into the Jet Body, you must align the On/Off Stop with the middle of the On/Off Stop Track to insure proper seating of the Jet. Simply push the Jet into the Jet Body until you hear it snap into place.

Laser Jets
Pinpoint and soothe individual joints. These are smaller than the rest of the jets, but they are very powerful. When clustered together and positioned properly, you will get a one-of-a-kind massage.

Pulsating Jets
Gently knead tired muscles. The same size as the Laser Jet, but includes the unique ability to pulsate. Imagine the feeling of the magical fingers of a master masseuse.

NOTE: The Laser Jet and Pulsator Jet are interchangeable and allow you to customize the feel of your water therapy. To remove the Jet from the Jet Body, turn the Jet counter-clockwise until you feel resistance. Continue turning counter-clockwise and pull until the Jet pops out. When inserting the Jet into a Jet Body, you must align the On/Off Stop with the middle of the On/Off Stop Track to insure proper seating of the Jet. Simply push the Jet into the Jet Body until you hear it snap into place.
**Swim Jet**
This oversized, powerful jet is designed specifically to move water at the flow rates required to provide a quality workout. If equipped with an optional nozzle the jets may be adjusted to direct the水流 according to swimmer’s preferences.

**Storm Jet**
A large round jet that is particularly good for those with special therapy needs because they create a powerful current. These jets provide a swirling, pulsating water stream for hydrotherapy. They may be turned on or off individually as the bather desires.

**Patented Pillow Jets**
Give an unbeatable neck massage and include a control valve to adjust the intensity. This is a favorite feature among many ThermoSpas customers. Nothing compares to a nice neck massage, so the Pillow Jet was created to do just that. No need to put your head under water – just sit back in your therapy seat, put your head on the pillow, push the button and you receive a nice flow of warm water across the back of your neck.

**Lights**
The underwater light, and optional lighting are turned on or off by pressing the light button. When turned on, the light icon is displayed on the LCD. In some cases, the light is turned low, medium, high, off. Continually pressing the button on and off, you can cycle through the various colors and other effects.
Programming Instructions

Programming the Time
When power is first applied and the Priming Mode has finished, the control panel will display the time icon (TIME). You will need to program the time of day by following the steps below. If the time is not programmed the LCD screen will flash the “Time” icon until it is programmed.

1. Press the Time button (📸).
2. Press the Mode/Prog button (👩‍🏫) to enter the hour setup.
3. Press the Warm (🌞) or Cool ( WHETHER ) button to adjust the hour.
4. Press the Mode/Prog button (👩‍🏫) to enter the minutes setup.
5. Press the Warm (🌞) or Cool ( WHETHER ) button to adjust the minutes.
6. Press the Time button (📸) to exit the menu.

Note:
- To view the time press the Time button and the LCD screen will display the current time.
- Any time power is cut to the spa, the time will have to be reprogrammed (except for the Diamond models).

Standard Mode
Standard Mode constantly maintains the set temperature, assuming too many pumps aren’t running. Heating will occur until the water reaches the next highest degree about the temperature set-point. The Standard (STANDARD) icon will be displayed unless the mode is changed. When in standard mode the heater will turn on as needed. To program the spa to run in standard mode:

1. Press the Mode/Prog (👩‍🏫) button to enter the mode programming.
2. Press the Cool (/weather) button to scroll through the mode settings: STANDARD, ECONOMY and SLEEP.
3. The current mode will flash on the LCD screen until a selection is confirmed and programmed.
4. Once the Standard mode is displayed on the LCD screen, press the Mode/Prog (👩‍🏫) button to confirm and exit the menu.
5. The “STANDARD” icon will be constantly displayed on the LCD screen as an indication of the mode the spa is currently set to.

Note: In regions where the climate is hot you need to consider heat transfer. As the pumps run they produce heat that can raise the water temperature. If you experience multiple overheating problems call the technical service department and lower the temperature to the lowest setting.

Economy Mode
Allows the spa to heat only during the preset heating cycles, page 28. Heating will occur until the water reaches the next highest degree about the temperature set-point. The Economy (ECONOMY) icon will be displayed unless the mode is changed. When in economy mode the heater will turn on only when there is a heat call during a programmed heating cycle. To program the spa to run in economy mode:

1. Press the Mode/Prog (👩‍🏫) button to enter the mode programming.
2. Press the Cool (/weather) button to scroll through the mode settings: STANDARD, ECONOMY and SLEEP.
3. The current mode will flash on the LCD screen until a selection is confirmed and programmed.
4. Once the Economy mode is displayed on the LCD screen, press the Mode/Prog (👩‍🏫) button to confirm and exit the menu.
5. The “ECONOMY” icon will be constantly displayed on the LCD screen as an indication of the mode the spa is currently set to.
Standard-In-Economy Mode
Allows you to temporarily change the mode to Standard while in Economy mode. This would allow the heater to run for one hour to heat the spa. Once the hour is up the spa will revert back to Economy mode and the spa will heat only during the preset filtration cycles. Heating will occur until the water reaches the next highest degree above the temperature set-point. Both the Standard (STANDARD) and Economy (ECONOMY) icon will be displayed. To activate this mode:
1. The spa must be in economy mode.
2. While in economy mode, press the Jets Pump 1 (jets pump 1) button.
3. For the next hour the spa will run in Standard-In-Economy mode allowing the heater to activate.
4. To exit this mode, during the hour, press the Mode/Prog (mode prog) button. If not, after the hour is up the spa will revert back to economy mode.

Sleep Mode
Heats the spa to within 20° of the temperature set-point, but only during filtration cycles. The Sleep icon will be displayed unless the mode is changed. To activate this mode:
1. Press the Mode/Prog (mode prog) button to enter the mode programming.
2. Press the Cool (cool) button to scroll through the mode settings: STANDARD, ECONOMY and SLEEP.
3. The current mode will flash on the LCD screen until a selection is confirmed and programmed.
4. Once the Sleep mode is displayed on the LCD screen, press the Mode/Prog (mode prog) button to confirm and exit the menu.
5. The “SLEEP” icon will be constantly displayed on the LCD screen as an indication of the mode the spa is currently set to.

Standby Mode
Use the Standby Mode to temporarily shut off all spa functions. This mode can be used to when replacing the filters or when the filters need to be cleaned. This mode last for two minutes. To activate this mode:
1. Press the Cool (cool) button.
2. Press the Jets Pump 2 (jets pump 2) button.
3. The LCD screen will display “Sby” to indicate that the spa is in standby mode.
4. To resume normal operation, press any Control Panel button (except Jets pump 1) or wait approximately two minutes.

Economy Mode Heating Cycles
Six minutes after power-up, the spa will begin its first heating cycle. The second cycle will occur 12 hours later. During each filter cycle, the circulation pump, heater and ozone will turn on. The plumbing lines will also be purged. Although the circulation pump is set to run for 24 hours, the filter cycles can still be programmed. This allows the lines to purge or allow the spa to heat when set in economy mode. To program the heating cycles:
1. Press the Time (time) button.
2. Press the Mode/Prog (mode prog) button three times. Must be done within three seconds of pressing the Time button. The LCD screen will display “Program,” “Filter 1” and “Start Time,” respectively.
3. Press the Warm (warm) or Cool (cool) button to adjust the hour start time in increments of one hour.
4. Once the time you selected is displayed, press the Mode/Prog (mode prog) button to confirm your selection.
5. Press the Warm (  ) or Cool (  ) button to adjust the minutes in increments of five minutes then press the Mode/Prog (  ) button to confirm your selection.

6. Press the Mode/Prog (  ) button to confirm the program for first heating cycle. The LCD screen will display “Program,” “Filter 1” and “End Time.” To program the second heating cycle continue to step 7.

7. Press the Mode/Prog (  ) button. The LCD screen will display “Program,” “Filter 2” and “Start Time.”

8. Press the Warm (  ) or Cool (  ) button to adjust the hour start time in increments of one hour.

9. Once the time you selected is displayed, press the Mode/Prog (  ) button to confirm your selection.

10. Press the Warm (  ) or Cool (  ) button to adjust the minutes in increments of five minutes then press the Mode/Prog (  ) button to confirm your selection.

11. Press the Mode/Prog (  ) button to confirm the program for second heating cycle. The LCD screen will display “Program,” “Filter 2” and “End Time.”

12. Press the Mode/Prog (  ) button to confirm and save all program times. Then the LCD screen will display the current temperature.

**Note:** Pressing the Time button at any time during the cycle programming will exit the menu and save your changes up to that time.

---

**O3 Ozone**

When the LCD screen displays “O3”, the optional Ozonator (if equipped) is activated. The Ozone will run when the circulation pump is running. If any Control Panel button is pressed, the Ozone Icon will turn off and the Ozonator will deactivate for 1 hour. However, if the optional ThermOzone system is installed it is always functioning.

---

**Invert**

To invert the LCD screen display, while in the spa:

1. Press the Warm (  ) or Cool (  ) button.
2. Press the Blower (  ) button.
3. Repeat the steps above to invert again.

---

**Panel Lock/Unlock (PL)**

To prevent unauthorized use of the spa, you can lock the control panel so that the buttons are deactivated. When this feature is active the “PL” indicator light will be lit.

**To lock the panel (buttons must be pressed within three seconds of each other):**

1. Press the Time (  ) button.
2. Press the Jets Pump 1 (  ) button.
3. Press the Warm (  ) button.

**To unlock the panel (buttons must be pressed within three seconds of each other):**

1. Press the Time (  ) button.
2. Press the Jets Pump 1 (  ) button.
3. Press the Cool (  ) button.
Temperature Lock/Unlock (TL)
To prevent unauthorized use adjustment to the temperature of the spa, you can lock the temperature set point. The Warm and Cool buttons are deactivated. When this feature is active the “TL” indicator light will be lit.
To lock/unlock the panel (buttons must be pressed within three seconds of each other):
1. Press the Warm (ahrenheit) or Cool (elsius) button.
2. Press the Time () button.
3. Press the Jets Pump 1 () button.
4. Press the Warm (ahrenheit) button.

Programming Fahrenheit or Celsius
You can program the temperature to display in either Fahrenheit (°F) or Celsius (°C). To access this feature:
1. Press the Warm (ahrenheit) button.
2. Press the Jets Pump 1 () button.
3. Press the Light () button.
4. Press the Warm (ahrenheit) or Cool (elsius) button to scroll the menus until the LCD screen displays “USr.”
5. Press the Jets Pump 1 () button to enter the user preference menu.
6. Press the Warm (ahrenheit) or Cool (elsius) button to scroll the sub-menus until the LCD screen displays “tc.”
7. Press the Warm (ahrenheit) or Cool (elsius) button to toggle between “Y” (for Celsius) and “n” (for Fahrenheit) to make a selection.
8. Press the Jets Pump 1 () button to confirm and select your setting.
9. Press the Light () button twice to exit to programming menus.

Programming the Time in a 12-hour or 24-hour Format
You can program the time to read in either a 12-hour or 24-hour configuration. To access this feature:
1. Press the Warm (ahrenheit) button.
2. Press the Jets Pump 1 () button.
3. Press the Light () button.
4. Press the Warm (ahrenheit) or Cool (elsius) button to scroll the menus until the LCD screen displays “USr.”
5. Press the Jets Pump 1 () button to enter the user preference menu.
6. Press the Warm (ahrenheit) or Cool (elsius) button to scroll the sub-menus until the LCD screen displays “24.”
7. Press the Warm (ahrenheit) or Cool (elsius) button to toggle between “Y” (for 24-hr format) and “n” (for 12-hr format) to make a selection.
8. Press the Jets Pump 1 () button to confirm and select your setting.
9. Press the Light () button twice to exit to programming menus.
Automatic Functions

Clean-up Cycle
The Clean-up Cycle is a feature that automatically turns on a pump (or the blower) 30 minutes after it was last turned off or timed out. The pump will run for approximately 30 seconds to move water through the system to help maintain clear water.

Purge Cycle
The Purge Cycle is intended to keep the spa as clean as possible by flushing all jet lines every 12 hours. All pumps will turn on for 2-3 minutes. In Economy mode, the purge cycle occurs at the beginning of each heating cycle.

Freeze Protection
Freeze Protection is activated if the temperature sensors in the heater detect a temperature drop to 44°F. All pumps (including the blower) activate automatically and remain on until 4 minutes after the sensors detect that the spa temperature has risen to 45°F or higher. During this time “ICE” will be displayed and no button presses will be recognized until the spa water has reached 45°F.

Note:
• It is imperative that the spa remain on. Do not drain the spa or cut the power. If the spa must be drained, the we recommend that you winterize the spa, page 41. It must be allowed to heat. To assist with water circulation you can use a submersible pump.
• To assist with water circulation you can use a submersible pump. Place the pump in the footwell of the spa, facing upwards. (Do not attach a water hose to the pump.) This creates a waterfall and keeps the water moving. Leave the pump running until the spa is repaired. Keep the spa covered and all panels on the unit. The submersible pump will also generate heat and protect the spa for a period of time.

Circulation Pump
The Circulation Pump will run 24 hours a day, 7 days a week to efficiently and effectively filter your spa water. However, if the spa temperature exceeds the set-point by 3°F the circulation pump will automatically turn off. It will only turn back on during the preset filtration cycles or after the water temperature is within or below 3°F of the set-point. Any time the circulation pump is running, your spa will be filtering water (unless your filters are too dirty to permit water to pass through them).

Power-Up Sequence
When power is first applied to the spa, an automatic Priming Mode will begin and the LCD screen will display “Pr.” This mode last up to 4 minutes and once complete the spa will begin to heat until the set temperature is reached.

Note: During the priming mode if either the Warm or Cool button is pressed the spa will exit the Priming Mode early.
Basic Spa Maintenance

Keeping your ThermoSpas operating for maximum enjoyment requires a simple maintenance routine. Following the procedures below at the recommended intervals will insure that your spa provides years of service. If you have any questions concerning the maintenance of your spa please contact Thermospas’ Customer Care department.

Cleaning and chemical products for your spa can be purchase at ThermoSpas’ online store at http://online.ThermoSpas.com.

<table>
<thead>
<tr>
<th>Item</th>
<th>Frequency</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water level and Condition Of Spa Cover</td>
<td>Daily</td>
</tr>
<tr>
<td>Spa Temperature</td>
<td>Daily</td>
</tr>
<tr>
<td>Foreign Objects or Debris in Spa</td>
<td>Daily</td>
</tr>
<tr>
<td>Clean Shell Above Water Line</td>
<td>Weekly</td>
</tr>
<tr>
<td>Clean Filter(s)</td>
<td>3 weeks Max. and at each drain &amp; refill</td>
</tr>
<tr>
<td>Drain and Refill Spa</td>
<td>4 months Max.</td>
</tr>
<tr>
<td>Flush and Clean Lines</td>
<td>Each Drain &amp; Refill</td>
</tr>
<tr>
<td>Clean the Spa Cover</td>
<td>Monthly</td>
</tr>
<tr>
<td>Clean and Protect Cabinet</td>
<td>As recommended</td>
</tr>
</tbody>
</table>

1. Daily Maintenance
   • Check for leaks by walking around the spa and looking at the base of the cabinet for signs of water.
   • Be sure the spa cover is in place and tied down to the spa.
   • Check spa temperature.
   • Look for any signs of external damage to the spa and spa cover.
   • Remove any foreign objects or debris that may have fallen into the spa.

2. Check Sanitizer Level
   • Check sanitizer level and adjust as necessary, two to three times a week.

3. Weekly Maintenance
   • Add Stain and Scale.
   • Add Protection Plus/Natural and Clean.
   • Shock Spa.

4. Scheduled Maintenance
   A. Clean the shell above the water line with ThermoSpas All Purpose Cleaner once a week.
      • All Purpose Cleaner will not alter the water chemistry, or scratch the acrylic shell.
      • Thermospas does not recommend the use of household cleaners on the spa shell. Most will alter the water chemistry and some contain abrasives that will scratch and dull the spa shell.
      • The Scum Mitt offered by ThermoSpas is ideal for use with the All Purpose Cleaner.
   B. Clean the spa filter(s) at least every 1-3 weeks depending upon usage.
      • Follow the cleaning process outlined in this manual.
      • If the spa is used heavily the filters should be cleaned at more frequent intervals.
      • Having a second set of filters on hand is strongly recommended as they greatly reduce the down time the spa requires for filter maintenance.
C. Drain and refill the spa every 3 to 4 months.
• Follow the drain and refill procedures in this manual.
• Each time the spa is drained and refilled the lines should be flushed and cleaned. Follow the procedure outlined in this manual.
• It is recommended the entire shell surface be cleaned and protected each time the spa is drained and refilled. Use ThermoSpas All Purpose Cleaner and ThermoGloss as outlined in the procedure in this manual.
• The filter(s) should be cleaned with each drain and refill.
• Spas that are used heavily will require more frequent drain and refill cycles.
• Conditioning the Cover Monthly.
• The cover should be thoroughly cleaned and conditioned once a month using ThermoSpas Cover Conditioner.
• Cleaning and Protecting the Cabinet.
• Cabinets constructed of ThermoBoard require hosing and wiping down once or twice a year.

Cleaning and chemical products for your spa can be purchase at ThermoSpas’ online store at http://online.ThermoSpas.com.
Cleaning the Filters

Changing/Cleaning Filters

We strongly recommend that you clean the filter every one to three weeks depending on how often your spa is used. Just because a filter is dirty does not mean it needs to be replaced. Filters that are cleaned regularly can last up to 12 months. To determine whether your filter needs replacing look within the pleats of the filter inspecting for any build up of grime and dirt particles after cleaning. If dirt particles remain the filter should be replaced. Filters are not designed to last more than 12 months. We recommend using ThermoSpas Filter Clean to clean the filter(s) in your spa.

Note: Some ThermoSpas spas use two or more filters.

⚠️ DANGER: RISK OF SEVERE INJURY OR DROWNING BY ENTRAPMENT!
- Keep hair, loose articles of clothing or hanging jewelry away from suction fittings, rotating jets or other moving components to avoid entrapment that could lead to drowning or severe injury.
- Never use the spa unless all suction guards, filter, filter lid, or skimmer assembly are installed to prevent body and/or hair entrapment.
- Never operate or use the spa if the filter, filter lid, or skimmer assembly are broken or any part of the skimmer assembly is missing. Please contact your dealer or nearest service center for service.
- The suction fittings and suction covers in this spa are sized to match the specific water flow created by the pump(s). If it is necessary to replace the suction fittings, suction covers or pump(s), be sure that the flow rates are compatible and are in compliance with the VGB Safety Act.
- Never replace a suction fitting or suction cover with one rated less than the flow rate marked on the original suction fitting. Using improper suction fittings or suction covers can create a body or hair suction entrapment hazard that may lead to drowning or severe injury.
- Owners must alert all spa users to the potential risk of Hair, Limb, Body, Evisceration (disembowelment) and Mechanical Entrapment.

Cleaning The Filter

DANGER: TURN POWER TO SPA OFF! TO DECREASE RISK OF DEATH, DROWNING, OR ENTRAPMENT, NEVER OPERATE SPA WHEN FILTER IS NOT PROPERLY INSTALLED OR IF SKIMMER ASSEMBLY IS DAMAGED OR ALTERED!

During filtration and automatic cycles, water flows through the spa skimmer and into the filter cartridge(s) to trap suspended particles and oils on their surface pleats. To ensure optimum performance, it is necessary to remove and clean the filter cartridge(s) once a month or sooner depending on spa use and water quality.

The skimmer are for the Designer Series can vary. To follow are the four distinct skimmer housing and the cleaning procedure for each.

Cleaning products for your spa can be purchase at ThermoSpas’ online store at http://online.ThermoSpas.com.
A. Front Access Skimmer Cleaning Procedure - Aquacisor and Spa Trainer Models
(Do not use a pressure washer):
1. **TURN POWER TO SPA OFF!**
2. Remove skimmer basket by grabbing the handle and pulling upwards toward the opening. Clean out and hose off debris.
3. Remove any debris from within the housing.
4. Reinstall the skimmer basket.

B. Top Mount Filter Cleaning Procedure - Olympian Models (Do not use a pressure washer):
For these models, the filter canisters are located inside a skimmer assembly. To access the canisters:
1. **TURN POWER TO SPA OFF!**
2. Remove Skimmer Lid that covers the skimmer assembly.
3. Once the lid is removed you can see the filter canisters at the bottom of the skimmer assembly. Pull the basket up to remove.
4. Remove filter cartridge by grasping top of filter and pulling upward.
5. Clean filter cartridge by first filling a bucket with water, adding 8 oz. of ThermoSpas Filter Clean. Mix solution by moving filter cartridge up and down several times. For best results, allow filter to soak for 12 to 24 hours (never less than 3).
6. After soaking, remove filter and rinse out any remaining debris. You can do this using a garden hose with high-pressure nozzle. After rinsing, allow filter to air dry.

**Note:** If you are experiencing calcium deposits on your filter, (a white, chalk-like substance), you may need to soak your cartridge in “Filter Clean” for an extended period of time. Calcium deposits are an indication of very hard water. For instructions on what to do if your water is unusually hard, please refer to the Chemical Care Guide that comes with your hot tub. If you are still experiencing problems, contact the ThermoSpas Customer Care Department at 800.876.0158.

7. To install cartridge, make sure weir/basket assembly has been removed, then simply insert filter into cartridge housing. Finally, replace weir/basket assembly by loading it into the top of the cartridge housing, remembering to twist until the flat edges are locked together.
C. Top-Load Pressurized Filter Cleaning Procedure - Aquacisor and Spa Trainer Models
(Do not use a pressure washer):
We strongly recommend that you clean your filter(s) every 1 to 3 weeks, depending upon your use. Please be aware that just because a filter is dirty it may not be necessary to discard it. Filters regularly cleaned can last from 12 to 18 months before replacement.

1. **TURN POWER TO SPA OFF!**
2. The top load pressurized filter is located at the top of the spa shell in the filter compartment under the protective circular lid. Before removing cartridge - turn spa OFF by turning your breaker to the OFF position.
3. **Remove filter lid** on spa.
4. Relieve pressure in filter canister by opening **pressure release valve**. Do this by turning valve **COUNTER-CLOCKWISE**.
5. Remove **retainer ring** by pulling up on **retainer ring lock** and turning retainer ring **COUNTER-CLOCKWISE**.
6. Lift **canister cover** with handle and remove cartridge.
7. Clean **filter cartridge** by first filling the bucket with water, adding 8 oz. of ThermoSpas Filter Clean. Mix solution by moving filter cartridges up and down several times. For best results, allow filters to soak for 12 to 24 hours (never less than 3).
8. After soaking, remove filter and rinse out any remaining debris. You can do this using a garden hose with high-pressure nozzle. After rinsing, allow filters to air dry.

**Note:** If you are experiencing calcium deposits on your filter (a white, chalk-like substance) you may need to soak your cartridge in “Filter Clean” for an extended period of time. Calcium deposits are an indication of very hard water. For instructions on what to do if your water is unusually hard, please refer to the Chemical Care Guide that comes with your hot tub. If you are still experiencing problems, contact the ThermoSpas Customer Care Department at 800.876.0158.
9. Place cartridge in canister. Replace **canister cover** and secure by turning **retainer ring** **CLOCKWISE**. **DO NOT OVER TIGHTEN** the **ring lock** will engage a notch and prevent the cover from working itself loose. Tighten **pressure release valve** by turning **CLOCKWISE**.
10. Turn the breaker back to the ON position and start system by turning primary pump ON.
Spas with ThermOzone

ThermOzone accomplishes water sanitation by using a powerful oxidant, Ozone. This 100% organic compound reacts with and destroys bacteria, mold, fungus, etc. Through a proprietary process, ozone effectiveness and air quality are maximized to provide optimal sanitation of your spa.

Components

A Ozone Generator: Using Corona discharge technology, the Ozone generator delivers 250 mg of Ozone per hour to the Mixing Vessel.

B Mixing Vessel: Using Venturi action, the Mixing Vessel pulls ozone from the Generator and mixes it with Spa water fed from the circulation pump. This is where the sanitation occurs. An overflow tube feeds unused ozone to the carbon filter but an internal valve keeps water from entering the carbon filter. Treated water is sent back to the spa via the ozone jet.

C Carbon Filter: Any excess ozone is passed through the Carbon Filter and is neutralized of its oxidation effectiveness, releasing harmless oxygen underneath your cabinet.

D Ozone Jet: A special laser jet provides a return back to the spa for the treated water.

Operation

In spas equipped with a circulation pump, the ThermOzone system is active any time the circulation pump is running.

Chemical Usage

1. Spas that have ThermOzone installed should maintain a 1.0-3.0 ppm Chlorine level or a 1.0-3.0 ppm Bromine Level.
2. Depending on your usage, and if your water is clear, you can continue to reduce the amount of chemicals you are using by trying to add sanitizer on a once weekly schedule, and performing the rest of your weekly maintenance (Stain and Scale, Natural and Clear etc...) on a bi-weekly basis.
   Note: Chemicals must be maintained at a proper level. Take into consideration how often the hot tub is used and the number users.
3. For ThermOzone to work more efficiently, please remember to clean your filters bi-weekly. Make sure you go no longer than one month between filter cleanings.

Note: If water becomes cloudy, please resume all chemical maintenance on a regular weekly basis. If your usage increases, you may have to add an additional sanitizer treatment in the middle of the week.
Drain and Refill

This Spa is equipped with an External Drain Fitting. This Fitting can attach to a standard garden hose to aid in spa draining. Drain and refill the spa at least every 6 months, it is recommended that the plumbing lines be flushed and cleaned each time the spa is drained.

To drain your spa, perform the following steps:
1. Turn off power to spa at breaker.
2. Locate the drain valve on the front/lower plastic pan. Hold the larger (rear) body to prevent it from turning, then loosen and remove the front cap to expose the underlying male hose threads (Figure A).
3. Attach a garden hose to the exposed threads (Figure B). Make sure to direct the hose to an area where the water will drain properly.
4. Gently rotate the larger (rear) valve body counterclockwise to unlock the drain valve (Figure C).
5. Use a foam sponge, mop or wet/dry vacuum to remove any remaining water left in the bottom of the spa footwell or in seating areas.
6. Completely dry the shell surface with a soft, clean cloth.
7. Clean the shell surface of any debris or mildew using ThermoGloss and All Purpose Cleaner.
8. After the spa drains, perform steps 2-4 in reverse order to close the drain prior to refilling the spa.
9. Periodic visual inspection must be made to detect any leaks within the cabinet.

After refilling, turn on power to the spa and follow the steps listed under “Spa Start Up.”
Cleaning the Cover

While your vinyl cover is made to withstand the elements, it is important to care for it by keeping it clean at all times. Many contaminates may stain the vinyl if left on over a period of time. Remove stains immediately!

Conditioning the Cover

Conditioning the spa cover monthly will prolong its life. We recommend using ThermoSpas Cover Conditioner. It helps keep vinyl from hardening and cracking, and is especially effective for covers exposed to harsh outdoor elements like the sun’s ultra-violet rays, snow, and sleet. Cover Conditioner should only be used on the topside of the cover. To clean the underside of the cover simply use a garden hose and a 2:1 mix of water and vinegar. You can use bleach, simply spray and clean the underside of the cover and rinse thoroughly. Allow cover to dry.

Note: Do not use petroleum-based vinyl cleaning products because they may be harmful to the cover and will void its warranty.

1. Apply ThermoSpas Cover Conditioner full strength with a damp sponge or soft brush, make sure to wear gloves.
2. Leave the conditioner on the cover for three minutes. Areas with excessive dirt or residue build-up may need extra scrubbing.
3. Wipe the cover clean with a damp sponge or cloth.
4. Rinse the cover with water.

Cleaning products for your spa can be purchase at ThermoSpas’ online store at http://online.ThermoSpas.com.

Flushing Lines

There are many plumbing lines in a spa. No matter how clean you keep the water, chemicals clean only the water, not the plumbing lines. Bacteria and mildew-attracting scum can accumulate in the vast number of spa plumbing lines and fittings. You need to flush and clean them to prolong the life of your spa and keep it running smoothly.

Flushing and cleaning needs to be done every 6 months to one year, or if you notice a film developing around the spa fittings. You should perform this procedure just before you drain your spa. We recommend using ThermoSpas Jet Line Cleaner to dissolve the build up of body oils, dirt, hair, soap, scum, rust and mineral deposits which are the perfect breeding ground for bacteria and mold.

Note: Some residual foaming may occur, if so, use ThermoSpas Foam Away to suppress foam.

1. Remove filter(s) and clean.
2. Before spa is drained, empty contents (16 fl. oz.) of ThermoSpas Jet Line Cleaner in to warm spa water.
3. Turn pump(s) “on” and run jets for 15 minutes. (Ensure filter is not in spa and cover is closed.)
4. Turn pump(s) and jets “off” and let sit for 1 hour.
5. Turn pump(s) “on” and run jets and blower for 15 minutes.
6. Drain the spa, hosing off the inside walls while draining.
7. Proceed to clean the spa shell as instructed in the “Drain and Refill” section, page 38.

Cleaning products for your spa can be purchase at ThermoSpas’ online store at http://online.ThermoSpas.com.
Shell Surface Cleaning

Cleaning Above the Water Line
The perfect product for cleaning the shell surface above the water line (when the spa is filled) is ThermoSpas All Purpose Cleaner. This helps to prevent a scum line from forming. Because it is a natural enzyme, it will not affect the water’s chemistry, it’s safe to use, it won’t scratch the acrylic, and it helps to eliminate mold or mildew odors without bleaching the surface.

Note: Beware of using products such as Windex, as they will alter the water’s chemistry; or other abrasive cleansers that can scratch the acrylic surface.

1. Spray the exposed surface area of the shell above the waterline with All Purpose Cleaner. This will not affect the water chemistry.
2. Wait a few minutes and then simply wipe away the grime with a soft cloth or damp sponge. For heavily soiled areas, spray generously, wait five minutes and scrub with a two-textured sponge. ThermoSpas offers an accessory called the Scum Mitt, which is perfect for this use.

Deep Cleaning the Entire Shell Surface
Anytime the spa is drained and dry, we recommend two products when cleaning the entire shell surface: ThermoGloss and All Purpose Cleaner. ThermoGloss helps create a hard, durable, protective coating on the shell that seals the surface and hides scratches in the acrylic. All Purpose Cleaner is ideal for ridding the surface of any dry residue.

Note: Do not use car wax of any kind.

1. Remove any scum lines using All Purpose Cleaner.
2. Shake ThermoGloss well before using and apply only on the shell surface. The surface should be completely dry upon application.
4. Allow the ThermoGloss to dry, spray All Purpose Cleaner on the dry residue left by the ThermoGloss, and wipe the shell surface clean with a dry, soft cloth.

Cleaning products for your spa can be purchase at ThermoSpas’ online store at http://online.ThermoSpas.com.
**Winterizing (Closing Your Spa)**

If you do not plan to use your spa during freezing weather, you will have to winterize it. Failure to winterize your spa will cause irreversible damage (in freezing temperatures) to the pump and plumbing lines.

Winterization of your spa is easy. Follow the steps below each time you drain the water from your spa in freezing temperatures to prevent serious damage from occurring to your spa:

1. **Turn the spa circuit breaker off.**
2. Open all therapy control valves and all jets, page 24.
3. Drain your spa, page 38. You can use a submersible pump.
4. Remove the cabinet panel in front of the spa’s equipment compartment.
5. Open the drain valve to drain any remaining water and leave open afterwards.
6. Locate the heater and open the heater unions at both ends by turning counter-clockwise, page 43.
7. Clear water from the water pump(s) suction and return lines using a canister-type wet vacuum. You MUST use a canister type wet vacuum in order to ensure that the lines are cleared of all remaining water.
8. Remove the drain plug(s) from all water pump(s), page 22.
9. Replace the drain plug(s) after all the water has drained.
10. Reconnect the heater unions on the heater at both ends by turning clockwise until they are tight. Make sure o-ring gaskets are sealed properly so as not to pinch o-rings. Do not overtighten.
11. Put the cabinet panel in front of the equipment compartment back on.
12. Turn the spa circuit breaker on.
13. Turn the blower on to expel water from the plumbing and air channels.
14. Turn the spa circuit breaker off.
15. Use a wet vacuum at EACH fitting/jet/suctions to assist in removing any existing water in fittings, water lines and spa shell.
16. Sponge out remaining water from spa shell.
17. Clean the shell and remove any debris.
18. Clean the filter. Store the filter basket and filter(s) element indoors.
19. Install the insulated spa cover and check to ensure that rain water and/or snow is not entering the spa through the cover.

**Customer Responsibilities**

Any spa is subject to freezing in cold weather. You must follow these procedures during a power failure or if the spa is not operating properly in order to prevent your spa from freezing. **Freezing is not covered under the warranty.**

**Note:** To assist with water circulation you can use a submersible pump. Place the pump in the footwell of the spa, facing upwards. (Do not attach a water hose to the pump.) This creates a waterfall and keeps the water moving. Leave the pump running until the spa is repaired. Keep the spa covered and all panels on the unit. The submersible pump will also generate heat and protect the spa for a period of time.

**Preventative Maintenance**

During the cold weather season, you should inspect your spa every day to insure it is running properly. If you detect a problem and the temperature is dropping, contact the service department immediately during regular working hours. It is the customer’s responsibility to follow the procedures listed above in order to prevent a freeze up.

**Note:** Spa should be covered with a tarp after closing process. **Covering your spa with a tarp will protect and keep the spa from getting water into it as it sits dormant.**
Components

Water Pump

NOTE: On some water pumps, pipes heading to water jets may be located on the top of the pump. However, the configuration of the hose, “T” valve, remains the same. Pump configuration vary by model.

Circulation/Filtration Pump

Fitness Series Spas are equipped with a circulation pump for continuous filtration. Pump configuration vary by model.

Air Pump (Blower)

Diamond, Platinum and Gold models are equipped with an air blower for the Bubbling System.
Spa Pack and Heater
(Electronic Center of Spa)

The Spa pack is normally behind the cabinet located underneath the topside control panel.

Grab Bar Light Assembly

The Bulb Socket is attached to the Bulb housing by aligning the (2) Bulb Socket Twist Lock features with the (2) Twist Lock Paths on the Bulb Housing. Insert the Bulb Socket until it stops at the rear of the Bulb Housing, then turn until the Bulb Socket Twist Lock snaps into place. Reverse this procedure to remove the Bulb Socket.

Spa Light Assembly

The LED light is attached to the light lens by screwing on to it. The light housing is accessible from underneath the skirt panel for ease of replacement.
### Common Diagnostic Messages

<table>
<thead>
<tr>
<th>Error Code</th>
<th>Meaning</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>OHH</td>
<td>Overheat - The spa has shut down. One of the sensors has detected a temperature of 118°F (approximately 47.8°C) at the heater.</td>
<td><strong>DO NOT ENTER THE WATER!</strong> Remove the spa cover and allow water to cool. Once the heater has cooled or the temperature reaches 107°F (approximately 41.7°C) you can reset the spa by pressing any button. If spa does not reset, turn off the power to the spa and contact ThermoSpas Service Department 800.876.0158.</td>
</tr>
<tr>
<td>OHS</td>
<td>Overheat - The spa has shut down. One of the sensors has detected a temperature of 110°F (approximately 43.3°C) at the heater.</td>
<td><strong>DO NOT ENTER THE WATER!</strong> Remove the spa cover and allow water to cool. The spa will automatically reset once the temperature reaches 107°F (approximately 41.7°C). If the problem persists, contact ThermoSpas Service Department 800.876.0158.</td>
</tr>
<tr>
<td>ICE</td>
<td>A potential freeze condition exists. Activates when the temperature goes below 44°F (6.7°C)</td>
<td>No Action required. The pumps and blower will automatically activate to circulate the water regardless of spa status.</td>
</tr>
<tr>
<td>SnA</td>
<td>Spa is shut down. The sensor that is plugged into sensor “A” Jack is malfunctioning or not working.</td>
<td>If the problem persists, contact ThermoSpas Service Department 800.876.0158. (This may appear temporarily in an overheat situation and disappear when the heater cools.)</td>
</tr>
<tr>
<td>SnB</td>
<td>Spa is shut down. The sensor that is plugged into sensor “B” Jack is malfunctioning or not working.</td>
<td>If the problem persists, contact ThermoSpas Service Department 800.876.0158. (This may appear temporarily in an overheat situation and disappear when the heater cools.)</td>
</tr>
<tr>
<td>SnS</td>
<td>Sensors are out of balance. If this error code is alternating with the temperature, it could be a temporary condition. If the LED screen displays only this message (blinking) then the spa is shut down.</td>
<td>If the problem persists, contact ThermoSpas Service Department 800.876.0158.</td>
</tr>
<tr>
<td>HFL</td>
<td>The temperature sensors have detected a substantial difference between temperatures. This could be caused by a flow problem.</td>
<td>Check the water level in the spa. Add water if necessary. Prime the pumps if the water level is okay. If the problem persists, contact ThermoSpas Service Department 800.876.0158.</td>
</tr>
<tr>
<td>LF</td>
<td>Low flow problem detected. (This error displays on the fifth occurrence of the “HFL” message within 24 hrs.) Heater is deactivated, but other spa functions continue to run normally.</td>
<td>Refer to actions required for “HFL” message. The heater will not automatically reset. To reset, once the flow error has been fixed, press any button on the control panel.</td>
</tr>
</tbody>
</table>
## Common Reminder Messages

<table>
<thead>
<tr>
<th>Code</th>
<th>Occurrence</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>rPH</td>
<td>Every 7 days</td>
<td>Test and adjust pH levels. Refer to the manufacturers instructions.</td>
</tr>
<tr>
<td>rSA</td>
<td>Every 7 days</td>
<td>Test and adjust sanitizer levels. Refer to the manufacturers instructions.</td>
</tr>
<tr>
<td>rCL</td>
<td>Every 30 days</td>
<td>Remove, clean and reinstall filter(s). Refer to the manufacturers instructions.</td>
</tr>
<tr>
<td>rtg</td>
<td>Every 30 days</td>
<td>Test and reset GFCI per manual instructions.</td>
</tr>
<tr>
<td>rdr</td>
<td>Every 90 days</td>
<td>Test Total Dissolved Solids levels. Spa might need to be drained and refilled.</td>
</tr>
<tr>
<td>rCO</td>
<td>Every 180 days</td>
<td>Clean and condition cover. Refer to page 39 for instructions.</td>
</tr>
<tr>
<td>rtr</td>
<td>Every 180 days</td>
<td>Clean and condition wood per manufacturers instructions.</td>
</tr>
<tr>
<td>rCH</td>
<td>Every 365 days</td>
<td>Install new filter or filter(s).</td>
</tr>
<tr>
<td>Problem</td>
<td>Possible Cause</td>
<td>Solution</td>
</tr>
<tr>
<td>------------------------</td>
<td>--------------------------------</td>
<td>--------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Cloudy Water</td>
<td>• Dirty Filter</td>
<td>• Clean filter with filter cleaner</td>
</tr>
<tr>
<td></td>
<td>• High TDS Levels</td>
<td>• Drain and refill with fresh water</td>
</tr>
<tr>
<td></td>
<td>• High pH or alkalinity</td>
<td>• Check and adjust using pH/Alkalinity Down</td>
</tr>
<tr>
<td></td>
<td>• High calcium count</td>
<td>• Drain halfway and refill</td>
</tr>
<tr>
<td></td>
<td>• Dissolved solids</td>
<td>• Add clarifier to your water</td>
</tr>
<tr>
<td></td>
<td>• Dissolved solids</td>
<td>• Shock with sanitizer you currently use</td>
</tr>
<tr>
<td>Brown Water</td>
<td>• High mineral count</td>
<td>• Add “Stain &amp; Scale”</td>
</tr>
<tr>
<td></td>
<td>• Low alkalinity level</td>
<td>• Test and add pH/Alkalinity Up</td>
</tr>
<tr>
<td></td>
<td>• Low sanitizer level</td>
<td>• Test and add sanitizers</td>
</tr>
<tr>
<td>Green Water</td>
<td>• Algae growth</td>
<td>• Shock with sanitizer</td>
</tr>
<tr>
<td>Yellow Water</td>
<td>• Low pH</td>
<td>• Add pH Up</td>
</tr>
<tr>
<td>White Scale Deposits</td>
<td>• Low sanitizer level</td>
<td>• Test and add sanitizer</td>
</tr>
<tr>
<td>Excessive Foaming</td>
<td>• Soft water</td>
<td>• Test and add “Liquid Calcium”</td>
</tr>
<tr>
<td></td>
<td>• High TDS level</td>
<td>• Drain and refill the hot tub</td>
</tr>
<tr>
<td></td>
<td>• High contaminant level</td>
<td>• Add one capful of “Foam Away”</td>
</tr>
<tr>
<td>Waterline Scum Ring</td>
<td>• Inadequate filtration</td>
<td>• Check and clean filter(s)</td>
</tr>
<tr>
<td></td>
<td>• High content of oils</td>
<td>• Add “Natural and Clear”</td>
</tr>
<tr>
<td>Pitting of Metal Fixtures</td>
<td>• Low alkalinity or pH</td>
<td>• Check and add pH/Alkalinity Up</td>
</tr>
<tr>
<td>Erratic pH Test Results</td>
<td>• Low alkalinity</td>
<td>• Add pH/Alkalinity Up</td>
</tr>
<tr>
<td></td>
<td>• Sanitizer level too high</td>
<td>• Remove cover and turn on bubbling system</td>
</tr>
<tr>
<td></td>
<td>• Old pH indicator strip</td>
<td>• Check expiration date and replace</td>
</tr>
<tr>
<td>Musty Odor</td>
<td>• Bacteria/algae growth</td>
<td>• Shock the water with sanitizers</td>
</tr>
<tr>
<td>Eye Irritation</td>
<td>• Low pH level</td>
<td>• Test and add pH/Alkalinity Up</td>
</tr>
<tr>
<td></td>
<td>• Low sanitizer level</td>
<td>• Test and add sanitizer</td>
</tr>
<tr>
<td>Skin Irritation</td>
<td>• Low sanitizer level</td>
<td>• Test and add sanitizer</td>
</tr>
<tr>
<td></td>
<td>• Sanitizer irritation</td>
<td>• After adding sanitizer always wait 20 minutes before entering hot tub</td>
</tr>
<tr>
<td></td>
<td>• Water temperature too high</td>
<td>• Reduce water temperature</td>
</tr>
<tr>
<td></td>
<td>• Soaking too long</td>
<td>• Soak for shorter intervals</td>
</tr>
</tbody>
</table>
## Troubleshooting - Mechanical Systems

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pump(s) will not start</td>
<td>• “T” valve(s) not open</td>
<td>• Check both “T” valves on all pumps. Be sure valve is open by pulling up on handle until detent click is felt. Detent prevents valve from vibrating shut.</td>
</tr>
<tr>
<td></td>
<td>• Pump(s) not primed</td>
<td>• Open suction side pump union until water begins to trickle.</td>
</tr>
<tr>
<td></td>
<td>• Frozen pump impeller</td>
<td>• Use hairdryer to warm pump volute in area of drain plug. Keep hairdryer 6 inches from volute and heat using a side to side motion. Do not allow volute to become hot to the touch.</td>
</tr>
<tr>
<td>Spa Pump(s) surging</td>
<td>• Air being pulled through</td>
<td>• If spa is equipped with a Skimmer basket, it should be all the way down. Door should move freely.</td>
</tr>
<tr>
<td></td>
<td>• Water level low</td>
<td>• Fill spa to recommended level.</td>
</tr>
<tr>
<td>No Water Pressure in Sections of the Spa</td>
<td>Water not being Diverted Correctly</td>
<td>• Turn diverting whirlpool jet or valve to divert water.</td>
</tr>
<tr>
<td></td>
<td>• Pump not on</td>
<td>• Turn on correct pump. Refer to “pump(s) will not start” (above) Water temperature is 3 or more above set temperature - wait to cool.</td>
</tr>
<tr>
<td></td>
<td>• Jets not Open</td>
<td>• Turn jets counter-clockwise to open.</td>
</tr>
<tr>
<td>Spa Not Heating (Heat Icon On)</td>
<td>• Pump(s) not on</td>
<td>• Refer to “pump(s) will not start” (above)</td>
</tr>
<tr>
<td></td>
<td>• Closed T Valve open to allow water to go through it</td>
<td>• Lift “T” Valve up so it is all the way</td>
</tr>
<tr>
<td></td>
<td>• Spa maybe in Economy Mode (Icon/Bulb Not On)</td>
<td>• Put spa in Standard mode.</td>
</tr>
<tr>
<td></td>
<td>• Dirty Filters</td>
<td>• Replace filters with clean or new filters.</td>
</tr>
<tr>
<td></td>
<td>• Pump Malfunction</td>
<td>• Repair or replace pump.</td>
</tr>
<tr>
<td></td>
<td>• Inadequate Water Level</td>
<td>• Add water until it reaches proper level.</td>
</tr>
<tr>
<td></td>
<td>• Heater Malfunction</td>
<td>• Replace heater.</td>
</tr>
<tr>
<td>Circulation Pump Not Working</td>
<td>• Water Temperature is 3° or more above set temperature.</td>
<td>• Open cover and wait for spa to cool. If spa is equipped with a blower, turn it on.</td>
</tr>
<tr>
<td>Spa only heats on High Speed Pump</td>
<td>• Dirty or clogged filter(s)</td>
<td>• Clean Filter(s) See instructions on, page 34.</td>
</tr>
<tr>
<td></td>
<td>• Water level low</td>
<td>• Fill spa to correct level, page 13</td>
</tr>
<tr>
<td></td>
<td>• “T” valve closed or open valves</td>
<td>• Open and lock all “T” partially</td>
</tr>
</tbody>
</table>
## Troubleshooting - Mechanical Systems

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Solution</th>
</tr>
</thead>
</table>
| Flashing O3 on Control Panel Spas with or without Ozonators | • Ozone working  
• Irrelevant | • No Action required.  
• Call customer care or service 800.876.0158. |
| “FLO” Appears on Control Panel or “FLO” flashes and alternates with Temperature | • Pump(s) not running  
• Water level low  
• Pump Surging  
• Dirty or Clogged | • See “Pump(s) will not Start.”  
• Fill spa to correct level.  
• See “Pump Surging” Section above.  
• Check filter installation Filters Clean filter(s), page 18. |
| dr/dry Inadequate water detected in heater. (Displayed on 3rd occurrence of “dr” message) Spa is shut down. | • Closed T-Valves  
• Loss of prime  
• Circulation Pump Malfunction  
• Dirty filters/old filters | • Open T-Valve by lifting handle all the way up.  
• Prime pump while pump is on by loosing union.  
• Call Thermospas for service 800.876.0158 to order a new pump or to set up a service appointment.  
• Remove and clean filters or replace with new ones. |
| OHH (Overheat) The spa has shut down. One of the sensors has detected that the spa water is 110°F (Approximately 43.3°C) | • Partially closed T-Valve  
• Outside temperature is at or around 110°F/43.3°C  
• Dirty filters/old filters | • Lift T-Valve all the way up.  
• Remove some hot water and add cool water. Turn blower on, this will cool water down, then remove the cover.  
• Remove and clean filters, replace with new ones. |
| Breaker keeps tripping or will not Reset | • Improperly wired ground  
• Spa Controller needs repair  
• Spa Heater needs repair | • Contact your electrician or ThermoSpas 800.876.0158.  
• Customer Care |
| Spa Leaks | • Loose union, drain valve open  
• Leaking Barb Fitting  
• Leaking Glue fitting | • Check and tighten all unions, close drain valve.  
• Check hose to barb connection. Clamp hose if required, call Thermospas for service 800.876.0158.  
• Call ThermoSpas for service 800.876.0158. |
Water Chemistry Maintenance

**Action**  
1. **Test and Balance Alkalinity:**  
   Bi-Weekly  
   There are three products needed to test and balance alkalinity:  
   - Test Strip: provides a reading on the alkalinity level;  
   - pH/Alkalinity Up: raises the alkalinity level; and  
   - pH/Alkalinity Down: lowers the alkalinity level  
   The acceptable alkalinity level must range between 80-120 ppm (parts per million). Follow the Adjust Alkalinity/pH.

2. **Test and Balance pH**  
   Bi-Weekly  
   There are three products needed to test and balance pH:  
   - Test Strips: tests the pH level;  
   - pH/Alkalinity Up: raises the pH level; and  
   - pH/Alkalinity Down: lowers the pH level  
   The acceptable pH level must range between 7.2 – 7.8. Do not enter your spa if the pH level is out of range, or you risk the possibility of skin and eye irritation.

3. **Test Total Dissolved Solids (TDS)**  
   Monthly  
   Increases in Total Dissolved Solids will cause your sanitizer to become ineffective. Once TDS have reached a level of 3000 your water should be changed.  
   - Use test strips to check level of TDS.  
   - If the reading is 3,000 ppm or less, the spa requires no maintenance.

4. **Treatment of Minerals and Metals**  
   Weekly  
   Control any staining or discoloring of the water caused by minerals. Using these chemicals help prevent scale from forming on the shell’s surface and/or any corrosion occurring to the heater element.  
   - Have your water tested for mineral content, send a water sample to ThermoSpas’ Customer Care Department for a free analysis.  
   - For weekly water maintenance add 1 oz. of “Stain and Scale.”

5. **Treatment of Oils and Organics**  
   Weekly  
   Bathers bring lotions, skin, hair and other organics into spas. Using a natural enzyme that breaks down and devours oils and other organics that sanitizers cannot destroy is essential to maintaining clear water. “Natural and Clear” immediately breaks down the organics by converting them into a gas before they can interfere with the sanitizers’ performance. Because it dissolves the organics as opposed to coagulating the organics like most other clarifiers used by competitors, “Natural and Clear” helps rid the acrylic shell of the unsightly “scum line” above the water’s surface.  
   - For weekly water maintenance add 1/2 oz. of “Natural and Clear.”

6. **Excessive Foaming**  
   As Required  
   To correct foaming caused by soap or other residues, use ThermoSpas “Foam Away.” Make certain to shake container and disperse only ONE capful where foaming is occurring while water is circulating. Wait 30 minutes and repeat treatment if foaming continues. It is recommended to clean your filter within 24 hours of using “Foam Away.” Using too much “Foam Away” will cloud your water, taking as much as 24 hours to dissipate. Add only 1 capful at a time and please be patient.

7. **Cleaning Biofilm in your spa plumbing lines**  
   Drain and Refill  
   Over time biofilm can accumulate in your spas plumbing lines. Using ThermoSpas “Jet Line Cleaner” at least twice a year is recommended to ensure excessive growth of bacteria does not cause increased use of sanitizers.
Glossary

Activator (Potassium Monopersulfate) - Also known as non-chlorine shock, it is a strong oxidizer capable of eliminating contaminants from your spa. It is a non-chlorine chemical compound often used for shock treatments in spas and pools. It is very popular for use in mineral purification systems.

Algae - Algae may form on your pool surfaces or it may bloom in suspension. We typically know algae to be green, but it may also be yellow (mustard algae), black, blue-green or any shade in between. It may form separate spots, or seem to grow in sheets. Pink algae, is not algae at all, but a form of bacteria. Algae are living, breathing organisms that need warmth, sunlight and CO2 to thrive.

Bather Load - The number of individuals using a spa in a 24 hour period. This is the primary source of bacterial and organic contamination.

Bromine Liquid Salts - In 2-Part Bromine, a compound called sodium bromide (Liquid Salts) is first introduced into the water. Sodium bromide is NOT a sanitizer by itself. To work as a sanitizer the sodium bromide needs an oxidizer, such as monopersulfate, to activate it. The addition of an oxidizer sets the bromide in motion, turning the bromide into the killing form of bromine. After destroying bacteria, algae and other organisms, it can become bromide once again. The oxidizer shocks the water and off-gases the physical waste. Adding additional oxidizer can start the process all over, converting bromide into a sanitizer. This cycle can occur repeatedly.

Bromine Liquid Salts Advantages
• Does not create an offensive odor
• Is pH neutral
• If tub is not in use, no chemicals need to be added for up to 1 week
• Considered the most effective Bromine system on the market

Disadvantages
• Requires the use and knowledge of two separate chemicals
• Cannot be used with ThermoClear

Bromine Tablets - Bromine tablets are a combination of 70% bromide and 30% chlorine. Tablets are inserted into a dispenser that floats in the water providing continuous coverage. As the tablet dissolves, it releases the bromide and chlorine. The two work together immediately to produce bromine, the active chemical used in sanitation.

Advantages
• Easy to use
• Scent of chlorine is reduced

Disadvantages
• Bromine can potentially bleach out the shell’s surface
• Odor of 30% chlorine still exists
• Tablets are not pH neutral
• Cannot be used with ThermoClear

Calcium - One of the principal elements making up the earth’s crust; its compounds, when dissolved, make the water hard. The presence of calcium in water is a factor contributing to the formation of scale.
**Copper** - Copper in water is a common problem in many households. Copper is present due to the corrosion of plumbing materials from Acidic (low pH) or Aggressive water (low TDS). Common problems associated with copper due corrosion are leaks in the plumbing system or blue-green staining. High copper content can also cause some health concerns by effecting the stomach and intestines. The EPA has set a maximum contaminant level of 1.3 ppm.

**Disinfect** - To kill living organisms on contact. The difference between a disinfectant and a sanitizer is the “kill time”: a disinfectant kills 99.9% of living organisms instantly. Chlorine and bromine are the only two sanitizers classified as disinfectants.

**Enzymes** - Used in spa formulations designed to break down and digest oils similar to the way enzymes are used in oil spill clean-up efforts.

**Fill Water** - Used in filling or adding to the water level. Whether from the hose or from a well, your fill water brings its own chemical make up and water balance (or lack thereof).

**Filter** - A device used to remove particles suspended in the water by pumping water through a porous substance or material.

**Filter Cleaner** - A deep cleaning filter soak that includes a releasing agent to relax the filter media and allow dirt and grim to be dissolved and cleaned.

**Filter Media** - A pleated, porous synthetic fabric in filter cartridges, used to trap foreign matter. Filter cartridges must be cleaned regularly with filter cleaning compounds.

**Foam Away** - Excessive foaming is typically caused by swim wear used when bathing in a spa or pool. Using a capful of “Foam Away” instantly reduces foam and will allow detergents to be filtered out of your water.

**Foaming** - A term used to describe surface foam on your water, especially in spas/hot tubs. Foaming is caused by high TDS levels working in combination with soft water and oils. Certain low grade algaecides can foam when added to a spa. Use enzymes for foam control.

**Iron** - An element often found discolored in ground water (in the form of ferrous iron) in concentrations usually ranging from zero to 10 ppm (mg/l). It is objectionable in water supplies because it can effect water taste and cause unsightly colors produced when iron reacts with tannins in beverages such as coffee and tea. Iron causes staining after oxidation and precipitation, as ferric hydroxide (yellow, brown, and red on clothing, dishes, fixtures, and bathroom tile). Iron can also be found in a bacterial form which will appear as black or brown slime and can effect the odor of your water. Iron is a common water problem throughout the United States, it can be found in well water and municipal water. The EPA has set a maximum level for Iron of 0.3 ppm in water, iron concentrations at this level or higher can cause staining.

**Jet Line Cleaner** - This anti-bacterial cleaner is added to spa water prior to draining and refilling. Left in the spa for an extended period (3 – 24 hrs), this cleaner will break down accumulated biofilm in spa plumbing. This product can also be used in jetted bath tubs.

**Manganese** - An element sometimes found in ground water, usually with dissolved iron but in lower concentrations. Manganese is a typical natural occurring mineral found in municipal and well water. Manganese effects the taste and the color or water. Manganese can also cause staining of clothes and dish-ware and black stains and other problems similar to iron. The EPA has determined that concentrations greater than 0.05 ppm can cause these aesthetic problems.
Media - The selected materials in a filter that form the barrier to the passage of certain suspended solids or dissolved molecules.

Mineral Purification System (ThermoClear Cartridge) - Mineral cartridges are placed in your filter core and release silver and copper ions into the spa water. These ions kill bacteria and virus’s. Activator must be used to oxidize the organic material the silver and copper ions have killed. Very low levels of chlorine (0.5 ppm) or Bromine (1 ppm) are recommended as a safety precaution.

Mineral Sanitizer - A sanitation system that releases very low levels of silver ions into the water which assist in controlling bacteria 24 hours per day. ThermoClear cartridges trap bacteria that approach it’s surface. Activator then assists in cremating (oxidizing) the dead bacteria within the cartridge. The cartridge should be placed

Multi Purpose Cleaner - An enzymatic cleanser used to clean scum lines and mineral deposits off the shell and cabinet surface. This cleanser is pH neutral and will not affect water chemistry. It should be used on a weekly basis and is also a good cleaner to prep your shell for a coating of Acrylic Gloss.

Natural and Clear - A natural enzyme used to devour oils and organic material (skin, hair etc..) left in the spa by bathers that cannot be burned off by oxidizers, sanitizers or disinfectants used in spa sanitation.

Oxidize - To destroy and burn off all the dirt and inorganic or dead organic matter in the water. A sanitizer can oxidize materials such as ammonia, nitrogen-containing contaminants and swimmer waste.

Ozone - is “active oxygen”, nature’s special molecule (an ozone molecule consists of three oxygen atoms). It is created in nature by the combination of oxygen in the air, and ultraviolet rays or by the electrical discharge during a lightning storm. Ozone is a natural purifier (meaning no harmful chemical by-products are created during purification), it has a clean, fresh scent noticed after a rainstorm. Ozone is the most powerful oxidizer that can be safely used in a swimming pool or spa and is the alternative water purifier to traditional pool/spa chemicals such as chlorine and bromine. Because ozone is a disinfectant it will allow you to reduce your sanitizer usage. It is always recommended that a 1 – 3 ppm sanitizer level be maintained with any ozone system.

pH - The scale of relative acidity. Measurements are expressed in numbers from 0 - 14, with 7.0 being neutral. Acceptable spa ranges are 7.2 – 7.8

pH Down - Used to decrease both the pH and Alkalinity levels of your spa water

pH Up - Used to Increase both the pH and Alkalinity levels of your spa water.

PPM - Abbreviation for ‘parts per million’, the unit of measurement used in chemical testing which indicates the parts by weight in relation to one million parts by weight of water.

Protection Plus - A high powered metal sequestering agent used to keep mineral and metal deposits from forming on the shell. This product also adds a clarifier to screen the water of fine particulate unable to be caught by your filter.
Safety Cover - A spa cover which meets strict ASTM standards for strength, construction, and anchoring, which reduces the drowning risk to small children. (Our covers are built to the ASTM safety standard). Not all hot tub covers on the market meet this important rating.

Sanitize - Means to kill all bacteria, algae, disease-causing organisms, and any other uninvited guests. One important job of any sanitizer is to provide a sanitizer residual, a level of sanitizer that hangs around (resides) in the water for some period of time to destroy any living organisms as they are introduced into the hot tub.

Scale - Forms on surfaces in contact with water when the calcium hardness, pH or total alkalinity levels are too high. Scale may appear as grey, white or dark streaks. It may also appear as a hard crust around the tile.

Sequestering Agent - A sequestering agent ties-up minerals tightly in solution, preventing their precipitation, which colors the water and/or stains the spa. Use Stain and Scale, Protection Plus and/or Natural and Clean.

Shock - This word is used two ways in the pool and spa industry. As a noun it loosely describes the products used in shocking, such as hypochlorites, potassium permomysulfate or hydrogen peroxide. As a verb it describes the act of bringing the sanitizer level up so high that breakpoint chlorination is reached. When breakpoint is reached, a "shock" or perhaps a "lightning bolt" is a better analogy, is sent through the water, tearing apart molecules and slashing through cell walls.

Skimmer - A surface skimmer is a plumbing fitting set at water level, containing a weir mechanism and a debris basket. The skimmer is part of the suction side circulation system.

Skimmer Basket - Beneath the lid, the basket strains debris, as the first line of defense in filtering the water.

Sodium Bicarbonate - Another base, however its properties will increase alkalinity more than pH. Used to raise total alkalinity levels.

Sodium Bisulfate - An granular form of acid, used to counteract a scaling condition by lowering pH and/or alkalinity.

Spa Cover Conditioner - This product is specially formulated for vinyl spa covers. It will not dry out vinyl as automobile cleaners might. “Spa Cover Conditioner” will deep clean your cover while providing a bright, durable shine that will inhibit harmful UV rays.

Spa Fragrance - Special perfumes designed to enhance the hot tub experience and overcome chemical odors. These are designed for spas, and will not alter water balance or clog filters.

Stain and Scale - A metal sequestering agent used to keep mineral and metal deposits from forming on spa equipment.

Superchlorination - Applying 7 - 10 times the normal amounts of chlorine to the pool as an added “boost” for contaminant removal. Some refer to superchlorinating as being less than shocking, in that breakpoint thresholds are not reached, or the terms may be used synonymously.

Test Strips - Easy-to-use dip strips for measuring the pH, total alkalinity and sanitizer levels of spa water. Strips are also available for testing water hardness and Total Dissolved Solid levels.
**ThermoGloss** - This product is an acrylic gloss that provides a tough coating to protect your shell from scratches and scale build up. Designed for hot water environments, this product will not break down and cause problems in spa water.

**ThermOzone** - The only automatic ozonator with an EPA approved, built-in de-gasser tank that eliminates all offensive and potentially dangerous gases. This makes it safe to use while you’re in your hot tub, and it is the only one recommended for indoor hot tub installations. ThermOzone produces eight times more ozone per hour than other ozonators, and it minimizes the creation of excess “off-gas” by using a Mixing Degas Vessel (MDV) to safely mix ozone into the water. Ozone only disinfects water while it is in contact with it, and the MDV provides an area where the ozone contacts the water for a longer period of time, making it more effective. If any excess off-gas is produced, ThermOzone eliminates it with a charcoal/carbon canister, safely converting the off-gas back into oxygen.

**Total Alkalinity** - The ability of the pool/spa water to resist changes in pH. The “buffering” capacity of the water. Additions of Sodium Bicarbonate will increase the levels, expressed in ppm. Additions of Sodium Bisulfate decrease Alkalinity levels. Acceptable measurements range from 80 – 120.

**Total Dissolved Solids (TDS)** - Is a measurement of the total amount of minerals, residue, and other particles that cannot be oxidized from the water and remain. When water evaporates, dissolved salts, minerals, etc. are left behind. These levels of dissolved solids increase in the spa as water evaporates over time. Tubs that have a high TDS level means that the water is over saturated and cannot receive any more chemicals. TDS should never be higher than 3000 ppm. The water needs to be drained at this point, and the tub cleaned and refilled.

**Water Hardness** - A characteristic of natural water due to the presence of dissolved calcium and magnesium; water hardness is responsible for most scale formations. Hardness is usually expressed in parts per million. The ideal range for Water Hardness is 100-250 ppm, though 250-400 is acceptable. Soft water in spa will cause instant foaming and staining of water and shell. Water with low hardness is highly corrosive, causing significant damage to any metal. Water will dissolve other minerals rapidly until it gets to saturation point. Large, coarse soft-water scale will form as a result. Hardness levels can be brought up by using Liquid Calcium. Water that has hardness that is too high, can cause excessive scale formation. Water may also become cloudy or slightly discolored hardness levels can only be reduced by using an in-home water treatment system or removing water from the tub, and adding distilled water.

**Weir** - The device in a skimmer that controls the amount of water coming into the skimmer, and keeps debris inside, otherwise known as a “flapper-gate.”

**Winterizing** - The procedure of preparing spas for freezing weather, in cold climates when the spa will not be operated. May include draining and cleaning the shell, and opening connections to release water from plumbing and heaters. Most people continue to heat and operate their spas in winter; for them, winterizing is not necessary if appropriate measures are taken to prevent freeze-up.
F.A.Q.s

Q: What happens if I don’t change my ThermoClear cartridge in four months?
A: The ThermoClear cartridge will start to become ineffective after four months. So, along with having water that could potentially have a high TDS reading, prohibiting chemicals from being effective, you will have no method of sanitizing your water leading to potential health risks.

Q: Which is better to use on a weekly basis with ThermoClear: Spa Activator or Chlorine?
A: If you are not in any way allergic to Chlorine, then we strongly recommend using it. Chlorine has a higher ORP rating (oxidation reduction potential) which is the measure of oxidizing power. The oxidizing power is the ability to burn away organic matter. However, you must continue to use the Spa Activator each time you use your hot tub.

Q: What should I do if my dog or cat jumps into the hot tub?
A: Unfortunately animals in hot water produce over 50 times more bacteria than humans, because of this you have to drain and refill your spa.

Q: What happens if I put too much sanitizer into the water?
A: Too much Spa Activator can cause the skin to itch and potentially produce a skin rash. Over-shocking your water could potentially damage your hot tub cover, and this would not be covered in the warranty. Also, an excess of sanitizer might not produce any reading on your test strip because you have gone beyond its reading capabilities. This has led people to add more Spa Activator which can make matters worse.

Q: How can I reduce my sanitizer level?
A: There are two simple methods to reduce sanitizer levels:
1. Drain 1/2 of your water and refill the hot tub; or
2. Remove the cover and turn on the air bubbling system. Monitor the sanitizer level with test strips until the recommended level is achieved.

Q: Why does ThermoSpas recommend against the use of Biguanide or copper based algaecides in my spa?
A: There are two reasons:
1. Biguanide and copper based algaecide products may attack critical parts of the pumps and plumbing leading to premature failure of the spa.
2. Chlorine may not be used with Biguanide based sanitizers. Over time certain bacteria will develop a tolerance to Biguanide. When this occurs chlorination of the spa is the most effective means of destroying these bacteria. At this time, it is common for most spas to switch to a chlorine and/or bromine sanitizer.

Q: Can I change sanitizers?
A: The use of ThermoClear and Chlorine can be interchanged in the same spa water. All other sanitizers require the draining of the hot tub. We recommend the use of ThermoSpas’ Jet Line Cleaner for cleaning out the lines.

Q: Why can’t I use swimming pool chemicals?
A: A hot tub is dramatically different from a swimming pool because you are working with water that is both heated and also aerated. The ratios of people are also quite different. For example, four people in a hot tub is equivalent to 300 people in an average size pool. The heated water and higher bather load ratio can cause organic contaminants not found
in swimming pools. Because of this, the chemical make-up of swimming pool chemicals is usually quite different from that of hot tub chemicals. One example is that swimming pool chemicals are not buffered so they can create havoc on the pH level of your hot tub water.

Q: Why are my pillows/headrests discolored or bleached out?
A: Headrests that are constantly submerged in spa water that is not properly treated with chemicals may discolor. However, even if you have been performing your water maintenance faithfully and correctly, the pillows will still naturally discolor over time. ThermoSpas does not provide warranty coverage for bleaching or discoloration of spa pillows.

Q: I have done everything I could and my water is still messed up.
A: ThermoSpas offers free computerized testing of your water. If you reach the point of having no luck with keeping your water in balance, and have tried draining and refilling your tub, you can send us a sample of your hot tub water for analysis. Please contact our customer care department 800.876.0158.

Q: What can I do if th pH is my spa is high (over 8.0) and will not come down?
A: Follow the steps below.
1. Turn on all pumps and add 1 ounce of ThermoSpas pH Down. Wait 15 minutes and retest the pH.
2. If the pH is still out of the acceptable range add 1/2 ounce of pH down and retest after 15 minutes. Pumps should continue to run.
3. If the pH reading is still high, Step 2 may be repeated an additional two times.
4. Upon completion of Step 3, if the pH is still high, contact ThermoSpas Customer Care Dept.

Q: Why do I need any chemicals if Ozonators work so well?
A: Ozone is a powerful oxidizer and is considered to be 25 times more effective and works 100 times faster than traditional sanitizers like Chlorine or Bromine. However, ozone only lasts about 20 minutes in a hot tub when the filtration pump shuts off. There are many contaminants (i.e. algae, ammonia, nitrogen laden compounds, and bather wastes) that are not controlled by ozone. Also, Ozonators have no affect on reducing the use of any other chemical but sanitizers. Proper chemical use is recommended, take into consideration the how ofter the hot tub is used and the number of bathers that use it.

Q: How do you prime a pump?
A: The best way to prime a pump is to put pump into high speed and loosen pump union just a little bit to let the air escape from pump then tighten the union back up.

Q: What do I do if I have FLO on display?
A: (Flashing FLO) First make sure filters are clean and seated properly. Make sure water level is to correct line on filter assay. Prime pump to free air pocket if any. (Solid FLO) You need to make an adjustment on the pressure switch itself with power to spa.

Q: What is “dr”?
A: “dr” means there is inadequate water detected in the heater and on 3rd occurrence of this control panel will display dr4 or dry. RESOLVE: Prime pump and make sure all “T” valves are up before contacting service for further trouble shooting.

Q: How come 24-hour circulation pump turns on for 3 minutes then shuts off?
A: With the new addition of the 24-hour circulation pump they are set to turn on for 3 minutes then shut off once the spa goes over the desired set temperature to eliminate heat gain from pump.
Q: How do I change my filters if my pump circulation pump runs for 24 hours?
A: On some models of Thermospas it is almost impossible to change the filters while the pump is on so the spa must be put into standby mode or power turned off at the circuit breaker.

Q: What does O3 mean on the control panel?
A: O3 simply means if you have an ozonator in your spa it is on. If you do not have one and wish to order one or to have one installed please call the service department.

NOTE: If O3 doesn't show up on your control panel this doesn't mean your ozonator isn't working O3 shows up periodically and ozonator works even when light isn't on.

Q: I am going away on vacation, should I winterize?
A: Winterizing your spa while you're on vacation is not only smart but it could save you operation cost. You won't have to have someone check it every 24 hours. Also, if the power goes out or spa freezes this will eliminate any freeze damage which isn't covered under any warranty.

NOTE: It is the customers responsibility to keep the spa from freezing.

Q: Why is my pump always running?
A: If your spa has a circulation pump it is set to run 24/7, unless the spa temperature goes 3 degrees above the set temperature. Another reason is heater malfunction, please contact the service department.

Q: How do I troubleshoot an instant tripping breaker?
A: The proper way to troubleshoot is first turn GFCI breaker off. Access spa pack and unplug all components except for light. All water pumps, blowers, and ozonator if spa has one. Then turn GFCI breaker back on. If breaker does not hold the only components that are still connected is the heater since heater wires are inside spa pac. If breaker does hold, replug in components (one at a time) and which ever one is failing will trip breaker when you plug it in. At this point second, third, forth pump can be left unplugged. Also if blower or ozonator is causing the problem, they can be left unplugged. Only spas heater and primary pump are necessary to maintain heat and filter cycle.

Q: I have no pressure to one of my seats, what is the problem?
A: Try your whirlpool jet or top side diverter valve to direct water flow to that seat(s). Check the jets for that seat(s). Your jets may be in the closed position. Most of the jets in your spa have an outer ring that turns to the left and right. This will open or close the jets.

Q: My pump isn't working properly and it doesn't seem to be pushing any water at all, what can I do?
A: Remove the skirt panel and find your pump. Chances are a gate valve might be closed, which will shut the pump off. Open the valve by lifting the handle. Your pump may need to be primed. Open the union connection slightly to bleed the air out of the line.

Q: I need a service appointment, but I'm only available after 5 PM. Is there any way that you can come later?
A: If your spa and circuit breaker are outdoors, you don't need to be home. We can easily set up an appointment and you will not need to lose time at work. Our technicians work to be sure that all of their scheduled stops are completed to satisfaction every day, and that includes scheduling time of their stops.
Q: I have a brand new hot tub and it is leaking. I need a service man right away.
A: Firstly, there are a few things we will ask you to do. Describe that area of the spa where the leak seems to be coming from. Remove one of the skirt panels in that area and check your pump(s) union connections. If you have a loose union, simply tighten the connection and the leak should stop. This is a part of your spa start up and is the responsibility of all of our customers to make sure that this is done.

**Floor Load Determination**

All structures must comply with local and national building requirements. The following recommended measurements represent maximum spans for decking floor joints (shown in feet and inches), assuming the following:

- Modulus > 0.9 MM psi (represents the majority of wood species)
- Static Load ≤ 10psf (standard for decking design)
- Moisture Load ≤ 19.0% (standard for pressure treated wood)
- Deflection = L/360 (standard for building codes)

**NOTE** These specifications are subject to change without notice and are for reference only.

<table>
<thead>
<tr>
<th>100 pounds/sq. foot live load</th>
<th>Joint Size (inches)</th>
<th>Joint Spacing (inches on center)</th>
<th>Wood Grade</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Select Structural</td>
<td>No. 1</td>
<td>No. 2</td>
</tr>
<tr>
<td>2 x 6</td>
<td>12</td>
<td>7-11</td>
<td>7-9</td>
</tr>
<tr>
<td></td>
<td>16</td>
<td>7-2</td>
<td>7-1</td>
</tr>
<tr>
<td></td>
<td>24</td>
<td>6-4</td>
<td>6-1</td>
</tr>
<tr>
<td>2 x 8</td>
<td>12</td>
<td>10-5</td>
<td>10-3</td>
</tr>
<tr>
<td></td>
<td>16</td>
<td>9-6</td>
<td>9-4</td>
</tr>
<tr>
<td></td>
<td>24</td>
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</tr>
<tr>
<td>2 x 10</td>
<td>12</td>
<td>13-4</td>
<td>12-10</td>
</tr>
<tr>
<td></td>
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<td>12-1</td>
<td>11-1</td>
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<td></td>
<td>24</td>
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<td>15-4</td>
</tr>
<tr>
<td></td>
<td>16</td>
<td>14-9</td>
<td>13-3</td>
</tr>
<tr>
<td></td>
<td>24</td>
<td>10-4</td>
<td>10-4</td>
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## Electrical Requirements Chart

<table>
<thead>
<tr>
<th>Model</th>
<th>Voltage</th>
<th>Breaker Size</th>
<th>No. of Wires</th>
<th>Wire Gauge</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aquacisor Diamond</td>
<td>240V</td>
<td>60A GFCI</td>
<td>4 Wire</td>
<td>6/4</td>
</tr>
<tr>
<td>Aquacisor Platinum</td>
<td>240V</td>
<td>60A GFCI</td>
<td>4 Wire</td>
<td>6/4</td>
</tr>
<tr>
<td>Aquacisor Gold</td>
<td>240V</td>
<td>50A GFCI</td>
<td>4 Wire</td>
<td>6/4</td>
</tr>
<tr>
<td>Olympian Diamond</td>
<td>240V</td>
<td>60A GFCI</td>
<td>4 Wire</td>
<td>6/4</td>
</tr>
<tr>
<td>Olympian Platinum</td>
<td>240V</td>
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<td>240V</td>
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<td>4 Wire</td>
<td>6/4</td>
</tr>
<tr>
<td>Olympian Silver</td>
<td>240V</td>
<td>50A GFCI</td>
<td>4 Wire</td>
<td>6/4</td>
</tr>
<tr>
<td>Swim Spa Trainer Diamond</td>
<td>240V</td>
<td>60A GFCI</td>
<td>4 Wire</td>
<td>6/4</td>
</tr>
<tr>
<td>Swim Spa Trainer Platinum</td>
<td>240V</td>
<td>60A GFCI</td>
<td>4 Wire</td>
<td>6/4</td>
</tr>
<tr>
<td>Swim Spa Trainer Silver</td>
<td>240V</td>
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<td>4 Wire</td>
<td>6/4</td>
</tr>
</tbody>
</table>

## Spa Measurements Chart

NOTE These specifications are subject to change without notice and are for reference only.

<table>
<thead>
<tr>
<th>Model</th>
<th>Length</th>
<th>Width</th>
<th>Height</th>
<th>Average Filled Weight</th>
<th>Min. Pad Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aquacisor Diamond</td>
<td>88 in. (223.5 cm)</td>
<td>93 in. (236.2 cm)</td>
<td>53 in. (134.6 cm)</td>
<td>6,680 lb. (3,036.4 kg)</td>
<td>4 in. (102 mm)</td>
</tr>
<tr>
<td>Aquacisor Platinum</td>
<td>88 in. (223.5 cm)</td>
<td>93 in. (236.2 cm)</td>
<td>53 in. (134.6 cm)</td>
<td>6,680 lb. (3,036.4 kg)</td>
<td>4 in. (102 mm)</td>
</tr>
<tr>
<td>Aquacisor Gold</td>
<td>88 in. (223.5 cm)</td>
<td>93 in. (236.2 cm)</td>
<td>53 in. (134.6 cm)</td>
<td>6,680 lb. (3,036.4 kg)</td>
<td>4 in. (102 mm)</td>
</tr>
<tr>
<td>Olympian Diamond</td>
<td>93 in. (236.2 cm)</td>
<td>88 in. (223.5 cm)</td>
<td>43 in. (109.2 cm)</td>
<td>4,400 lb. (2,000 kg)</td>
<td>4 in. (102 mm)</td>
</tr>
<tr>
<td>Olympian Platinum</td>
<td>93 in. (236.2 cm)</td>
<td>88 in. (223.5 cm)</td>
<td>43 in. (109.2 cm)</td>
<td>4,400 lb. (2,000 kg)</td>
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<td>4 in. (102 mm)</td>
</tr>
<tr>
<td>Olympian Silver</td>
<td>93 in. (236.2 cm)</td>
<td>88 in. (223.5 cm)</td>
<td>43 in. (109.2 cm)</td>
<td>4,400 lb. (2,000 kg)</td>
<td>4 in. (102 mm)</td>
</tr>
<tr>
<td>Swim Spa Trainer Diamond</td>
<td>174 in. (442 cm)</td>
<td>88 in. (223.5 cm)</td>
<td>52.5 in. (133.4 cm)</td>
<td>12,960 lb. (5,891 kg)</td>
<td>4 in. (102 mm)</td>
</tr>
<tr>
<td>Swim Spa Trainer Platinum</td>
<td>174 in. (442 cm)</td>
<td>88 in. (223.5 cm)</td>
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<td>12,960 lb. (5,891 kg)</td>
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<td>174 in. (442 cm)</td>
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<td>12,960 lb. (5,891 kg)</td>
<td>4 in. (102 mm)</td>
</tr>
</tbody>
</table>
## Water Capacity Chart

Water Capacity Reference For Chemicals

* Use approximate average fill for chemical measurement

<table>
<thead>
<tr>
<th>Model</th>
<th>*Approximate Average Fill</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aquacisor Diamond</td>
<td>600 US gal. (2,271 Liters)</td>
</tr>
<tr>
<td>Aquacisor Platinum</td>
<td>600 US gal. (2,271 Liters)</td>
</tr>
<tr>
<td>Aquacisor Gold</td>
<td>600 US gal. (2,271 Liters)</td>
</tr>
<tr>
<td>Olympian Diamond</td>
<td>400 US gal. (1,514 Liters)</td>
</tr>
<tr>
<td>Olympian Platinum</td>
<td>400 US gal. (1,514 Liters)</td>
</tr>
<tr>
<td>Olympian Gold</td>
<td>400 US gal. (1,514 Liters)</td>
</tr>
<tr>
<td>Olympian Silver</td>
<td>400 US gal. (1,514 Liters)</td>
</tr>
<tr>
<td>Swim Spa Trainer Diamond</td>
<td>1,200 US gal. (4,542 Liters)</td>
</tr>
<tr>
<td>Swim Spa Trainer Platinum</td>
<td>1,200 US gal. (4,542 Liters)</td>
</tr>
<tr>
<td>Swim Spa Trainer Silver</td>
<td>1,200 US gal. (4,542 Liters)</td>
</tr>
</tbody>
</table>